Tolomatic
EXCELLENCE *IN MOTION*®

ENDURANCE TECHNOLOGY™

ERD
ELECTRIC ROD-STYLE ACTUATOR

PATENTED

USDA

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LINEAR SOLUTIONS MADE EASY

ERD – Electric Rod-Style Actuator

The ERD is an economical rod-style electric actuator designed as an alternate to pneumatic cylinders, a cost effective actuator for general automation and an option for automating manual processes. In addition, the ERD is available with all stainless steel and IP69k options which makes it the ideal hygienic actuator for the food & beverage processing environment.

TOLOMATIC'S ELECTRIC ROD-STYLE ACTUATORS

	ERD	ICR SmartActuator®	RSA	GSA	IMA
	Rod-Style Actuator	*Integrated Control Rod-Style Actuator*	*Rod-Style Actuator*	*Guided Rod-Style Actuator*	*Integrated Motor Rod-Style Actuator*
Thrust up to:	4,500 lbf *[20,017 N]*	720 lbf *[3202.7 N]*	7,350 lbf *[32,695N]*	2,700 lbf *[12,010 N]*	6,875 lbf *[30,594 N]*
Speed up to:	58 in/sec *[1473 mm/sec]*	25 in/sec *[635 mm/sec]*	123 in/sec *[3,124 mm/sec]*	123 in/sec *[3,124 mm/sec]*	52.5 in/sec *[1,334 mm/sec]*
Stroke Length up to:	39.4 in *[1000 mm]*	24 in *[609 mm]*	60 in *[1,524 mm]*	36 in *[914 mm]*	18 in *[457 mm]*
Screw/Nut Type	Solid, Ball & Roller	Ball	Solid, Ball & Roller	Solid & Ball	Ball & Roller
	For complete information see www.tolomatic.com or literature number:				
Literature Number:	*2190-4000*	*2100-4000*	*3600-4609*	*3600-4609*	*2700-4000*

(Not all models deliver maximum values listed, i.e.: Maximum thrust may not be available with maximum speed)

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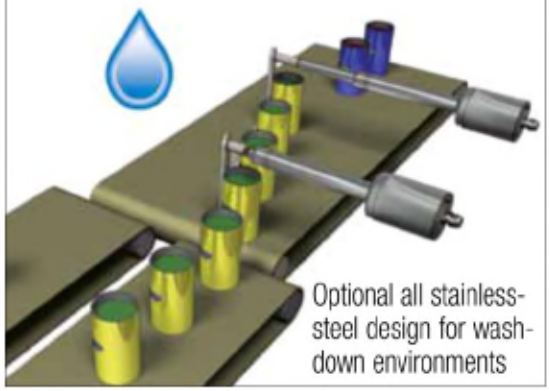
ERD – Applications

Filling, Pumping

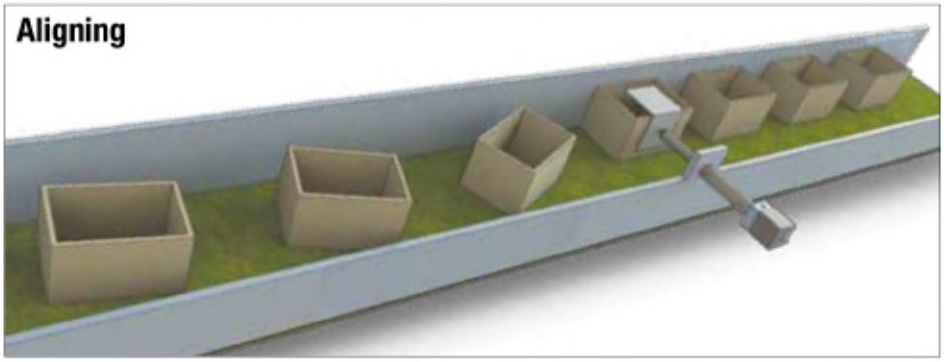
Chopping, Press Fit, Pick & Place, Assembly

Gating, Sorting, Diverting

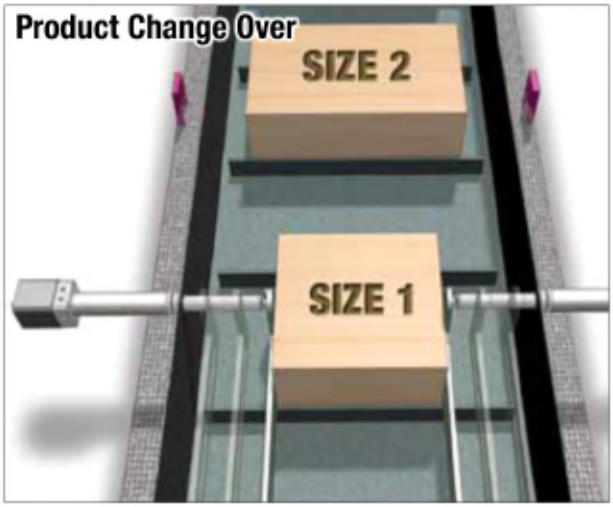


Optional all stainless-steel design for wash-down environments

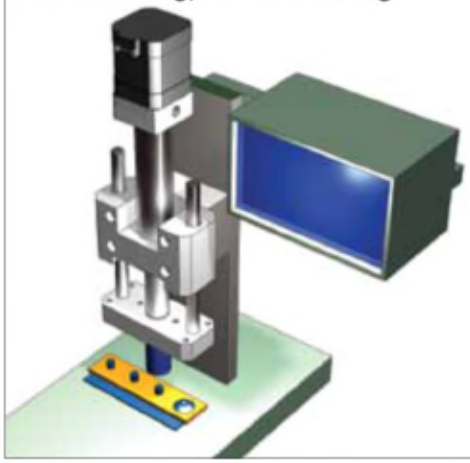
Aligning



Product Change Over



Heat Staking, Sonic Welding



Other Applications:

- Aligning
- Animation
- Assembly
- Automatic tool changers
- Automotive
- Converting
- Conveyors
- Diverting
- Fillers
- Formers
- Gating
- Heat staking
- Laser positioning
- Material handling systems
- Medical equipment
- Motion simulators
- Open / close doors
- Packaging equipment
- Parts clamping
- Patient lifts
- Pick & place
- Plate positioning change
- Press fit
- Product changeover
- Product test simulations
- Robot manipulator arms
- Sonic welding
- Sorting
- Table positioning
- Tension control
- Test stands
- Volumetric pumps
- Web guidance
- Wire winding

CONTENTS

What is the ERD . . . . . ERD_2
Rod-Style Actuators . . . ERD_2
Applications . . . . . ERD_3

FEATURES
ERD . . . . . ERD_4
ERD SS2 . . . . . ERD_6

SPECIFICATIONS
ERD . . . . . ERD_8
Motors . . . . . ERD_11

PERFORMANCE
ERD . . . . . ERD_10
GD2 . . . . . ERD_13

DIMENSIONS
ERD-06, 10, 15, 20
Actuator . . . . . ERD_14
Options: IP67 . . . . . ERD_14
FFG, FM2, TRR, PCD . . ERD_15
GD2, SS2 . . . . . ERD_16
ERD-25, 30
Actuator . . . . . ERD_17
Options: FFG . . . . . ERD_17
FM2, TRR, HYG1 . . . . . ERD_18
Alternative Motors . . . ERD_19
SWITCHES . . . . . ERD_20
Appl. Data Worksheet ERD_22
Selection Guidelines . . ERD_23
Service Parts . . . . . ERD_24
Ordering . . . . . ERD_25

ERD – ELECTRIC ROD-STYLE ACTUATOR

ENDURANCE TECHNOLOGY℠

Endurance Technology features are designed for maximum durability to provide extended service life.

The ERD is an economical rod-style electric actuator designed as an alternate to pneumatic cylinders and an option for automating manual processes. The ERD is compatible with many NEMA & metric mount stepper and servo motors to create a flexible, powerful electric actuator solution. Built-to-order in stroke lengths up to 39.4 inches.

MULTIPLE SCREW TECHNOLOGIES

YOU CAN CHOOSE:

- Solid nuts (06, 10, 15 sizes) of engineered resins offer quiet performance at the lowest cost; anti-backlash available
- Ball nuts (10, 15, 20, 25, 30 sizes) offer efficiency at a cost effective price; low-backlash available
- Roller nuts provide the highest thrust and life ratings available (25 size Only)

OVERSIZED MAIN BEARING

- Oversized for long life
- Accommodates high thrust load

PATENTED

THREADED NOSE MOUNT WITH JAM NUT

- Metric threads
- Convenient mounting for many applications (06, 10, 15, 20 sizes)

THREADED ROD END

- Compatible with many commercially available metric rod end accessories
- Standard metric threads
- 06, 10, 15, 20 male threads; 25, 30 female threads

INTERNAL MAGNET

- This standard feature accommodates reed and solid state switches anywhere on the main tube

300 SERIES STAINLESS-STEEL MAIN TUBE

- 300 Series stainless-steel main tube provides high rigidity and corrosion resistance

NOSE BEARING

- Engineered resins for smooth operation
- Provides critical support of thrust rod

STAINLESS-STEEL THRUST TUBE

- 300 series stainless-steel thrust tube provides high rigidity and corrosion resistance

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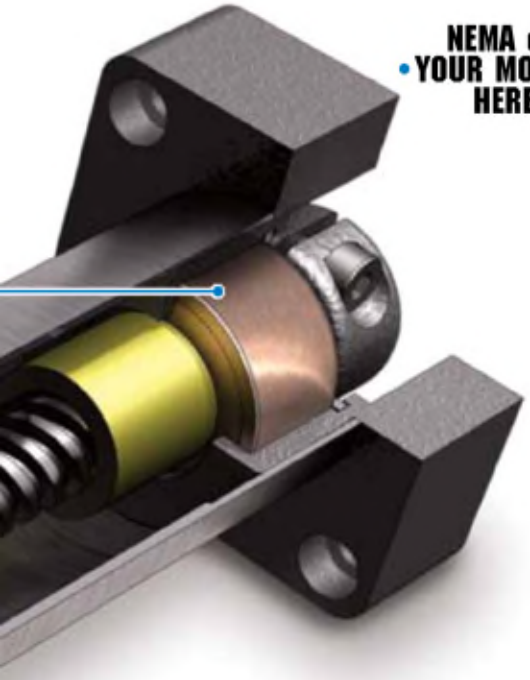
• MOTOR ORIENTATION & MOTOR CHOICES •

LMI – INLINE

• Inline option directly couples the driving shaft and is typically a one-piece housing construction for optimum alignment and support of the motor

RP – REVERSE PARALLEL

• Reverse-parallel option minimizes the overall length and offers a belt reduction drive with a 1:1 or 2:1 ratio.



• NEMA OR YOUR MOTOR HERE •

OPTIONS

• TRR – TRUNNION MOUNT

For applications that require pivoting, 300 series stainless steel construction. Available on all sizes

• PCD – REAR CLEVIS MOUNT

For applications that require rear pivot, (Available for 15, 20, 25, 30 sizes with RP mounting only)

• FM2 – FOOT MOUNT*

For applications that require bottom mounting, 300 series stainless steel construction. Available on all sizes

• FFG – FRONT FLANGE MOUNT*

For front mounting applications, 300 series stainless steel construction. Available on all sizes

• SWITCHES*

Choose from: Reed, Solid State PNP or NPN, all available in normally open. Available on all sizes

• ARI – INTERNAL ANTI-ROTATE

When anti-rotation is required. For 15, 20, 25, 30 sizes.

• IP67 & IP69K RATINGS

An IP67 upgrade (static rating) for protection against water and dust ingress IP69k also protects from high pressure washdown (see page ERD_25 for ordering details)

• SS1 – STAINLESS STEEL

Same ERD actuator made of all 300 series stainless steel for corrosion resistance. For 06, 10, 15, 20, 25, 30 sizes.

• SS2 – STAINLESS STEEL

SS1 option plus IP67 or IP69k and protective motor enclosure (see page ERD_6) Available on 10, 15, 20 sizes

• GD2 – GUIDE

For applications that require anti-rotation, or guidance and load bearing. Made of lightweight aluminum
Available on 06, 10, 15, 20 sizes

• GUIDE (GD2 OPTION)

- Load guidance, tooling plate and anti-rotate
- Made of aluminum (06, 10, 15, 20 sizes)

• INTEGRAL GUIDE RODS AND BEARINGS

- Stainless-steel guide rods provide high rigidity and low deflection
- Four composite bearings support the load for smooth consistent motion

***NOTE: Foot Mount, Front Flange Mount and Switches are shipped together with the actuator but are not installed by Tolomatic.**

SS2 OPTION – ERD15 & ERD20

ALL 300 SERIES STAINLESS STEEL, IP69K, MOTOR PROTECTION

Note: ERD10SS2 available in IP67

ENDURANCE TECHNOLOGY℠

Endurance Technology features are designed for maximum durability to provide extended service life.

The all 300 series stainless-steel ERD has an IP69k rating (static) that includes a protective enclosure for Tolomatic stepper/servo motors. This option is available for the 15 & 20 sizes, the SS2 is built-to-order in stroke lengths up to 24 inches.
(10 size: IP67 and stepper motor only)

FLEXIBLE CONNECTION

- Choice of cord grips (PVDF) or industry standard conduit threads

SS23
1 or 2 cord grips determined if encoder is selected

SS21
NPT 1/2" conduit thread
&
SS22
M20x1.5 conduit thread

SMOOTH EXTERIOR

- This primary design decision eases cleanup and helps to prevent bacterial growth

IP69K RATED

- To withstand high-pressure wash-down

MOTOR PROTECTION

- Motor enclosure made of stainless steel designed to protect motor with IP69k rating (static)

Tolomatic
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...MAXIMUM DURABILITY

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ERD25 & ERD30 STANDARD
ALL 300 SERIES STAINLESS STEEL, IP69K

The all 300 series stainless-steel ERD has an IP69k rating (static). Available in 25 & 30 sizes, the ERD is built-to-order in stroke lengths up to 39.4 inches.

United States Department of Agriculture
USDA
Accepted Equipment

•HYG1 Option: USDA approved hygienic design
(see #2190-4003 for usage details)

WELDED SEAMS
- Leaving no gaps which eases cleanup and helps to prevent bacterial growth

ALL 300 SERIES STAINLESS STEEL CONSTRUCTION
- 300 series stainless steel for corrosion resistance
- The perfect electric actuator solution for food & beverage processing equipment

DURABLE SEALS
- For IP69k ingress protection and resistance to caustic wash-down

STAINLESS STEEL FASTENERS
- Standard metric threads
- Hex fasteners for sturdy construction without potential particle collection areas

THREADED ROD END
- Compatible with many commercially available metric rod end accessories
- Standard metric threads
- 06, 10, 15, 20 male threads; 25, 30 female threads

ERD – Electric Rod-Style Actuator

SIZE: **ALL**

SPECIFICATIONS (US conventional measurement)

ERD SIZE	SCREW DIA.	MAXIMUM STROKE*	SCREW CODE	LEAD	LEAD ACCURACY	BACKLASH	MAXIMUM THRUST	DYNAMIC LOAD RATING	INERTIA			WEIGHT					WEIGHT (GD2 adder)	
									LMI	RP			LMI	RP (AL)	RP (SS)	(SS2 adder)		
									Base	Base	Per Inch	Per Inch	Base	Base	Base	Base	Base	Per Inch
	in	in		in/rev	in/ft	in	lbf	lbf	lb-in²	lb-in²	lb-in²	lb	lb	lb	lb	lb	lb	lb
06	0.250	8	SN02	0.500	0.005	0.007	20	NA	0.0018	–	0.0001	0.035	0.263	–	–	–	0.579	0.027
			SN04	0.250														
			SN16	0.063														
10	0.375	10	SN01	1.000	0.007		40	NA	0.0022	–	0.0006	0.069	0.411	–	–	2.280	1.028	0.061
			SN02	0.500														
			SN05	0.200														
	0.472		BNM05	0.197	0.004	0.005	100	240	0.0040	–	0.0014	0.087	0.607	–	–			
15	0.500	12	SN01	1.000	0.006	0.007	75	NA	0.0104	0.2101	0.0017	0.126	1.079	4.230	7.761	5.771	2.297	0.095
			SN02	0.500	0.005													
			SN05	0.200	0.006													
	0.630	24	BNM05	0.197	0.004	0.005	200	450	0.0178	0.2208	0.0044	0.159	1.170	4.230	7.761			
			BNM10	0.394				400										
20	0.984	24	BNM05	0.197	0.004	0.005	500	900	0.0628	0.4102	0.0263	0.325	7.575	23 FRM 5.610 34 FRM 6.050	9.030 9.448	–	6.455	0.256
			BNM10	0.394														

ERD SIZE	SCREW DIA.	MAXIMUM STROKE*	SCREW CODE	LEAD	LEAD ACCURACY	BACKLASH	MAXIMUM THRUST	DYNAMIC LOAD RATING	INERTIA			WEIGHT				
									LMI	RP		LMI (AL)	LMI (SS)	RP (AL)	RP (SS)	
									Base	Base	Per Inch	Base	Base	Base	Base	Per Inch
	in	in		in/rev	in/ft	in	lbf	lbf	lb-in²	lb-in²	lb-in²	lb	lb	lb	lb	lb
25	1.000	39.4	BN01	1.000	0.004	0.002	711	2500	0.8634	7.7486	0.0277	24.46	31.77	35.13	53.85	0.87
			BN02	0.500		0.015	1423	5418				24.41	31.73	35.08	53.81	
			BN04	0.250			2846	5238				24.42		35.09		
	0.984		BNM05	0.197	0.002	0.004	2000	3395	0.8550	7.7402	0.0260	24.03	31.34	34.70	53.42	0.86
			BNM10	0.394			1750	3372				24.47	31.75	35.14	53.83	
			BNM25	0.984	0.004	0.005	700	2537				24.22	31.50	34.89	53.58	
	0.787	16	RN05	0.197	0.0004	0.0012	3300	10683	0.7734	7.6586	0.0106	23.98	31.29	34.65	53.37	0.78
			RN10	0.394			1500	9210								
30	1.500	39.4	BN04	0.250	0.004	0.015	4500	7143	4.3489	8.4073	0.1401	25.35	32.66	36.02	54.73	1.39
	1.575		BNM05	0.197	0.002	0.004	3000	6714	4.4929	8.5513	0.1702	26.76	34.07	37.43	56.14	1.44
			BNM10	0.394			2950	7476				28.17	35.48	38.84	57.55	
			BNM20	0.787		0.005	1845	5528				26.27	33.58	36.94	55.65	

Temperature range	40° to 130° F *(4.4° to 54.4° C)*
IP rating	**40** (static) standard for 06, 10, 15, 20 sizes **69k** (static) standard for 25, 30 sizes

***Longer stroke length modification available upon request.**

SIDE LOAD CONSIDERATIONS

The standard ERD rod-style actuator is not meant to be used in applications where side loading occurs. If side loading exists in the application consider the GD2 guided option.

Loads must be guided and supported. Loads should be aligned with the line of motion of the thrust rod.

Side loading will affect the life of the actuator.

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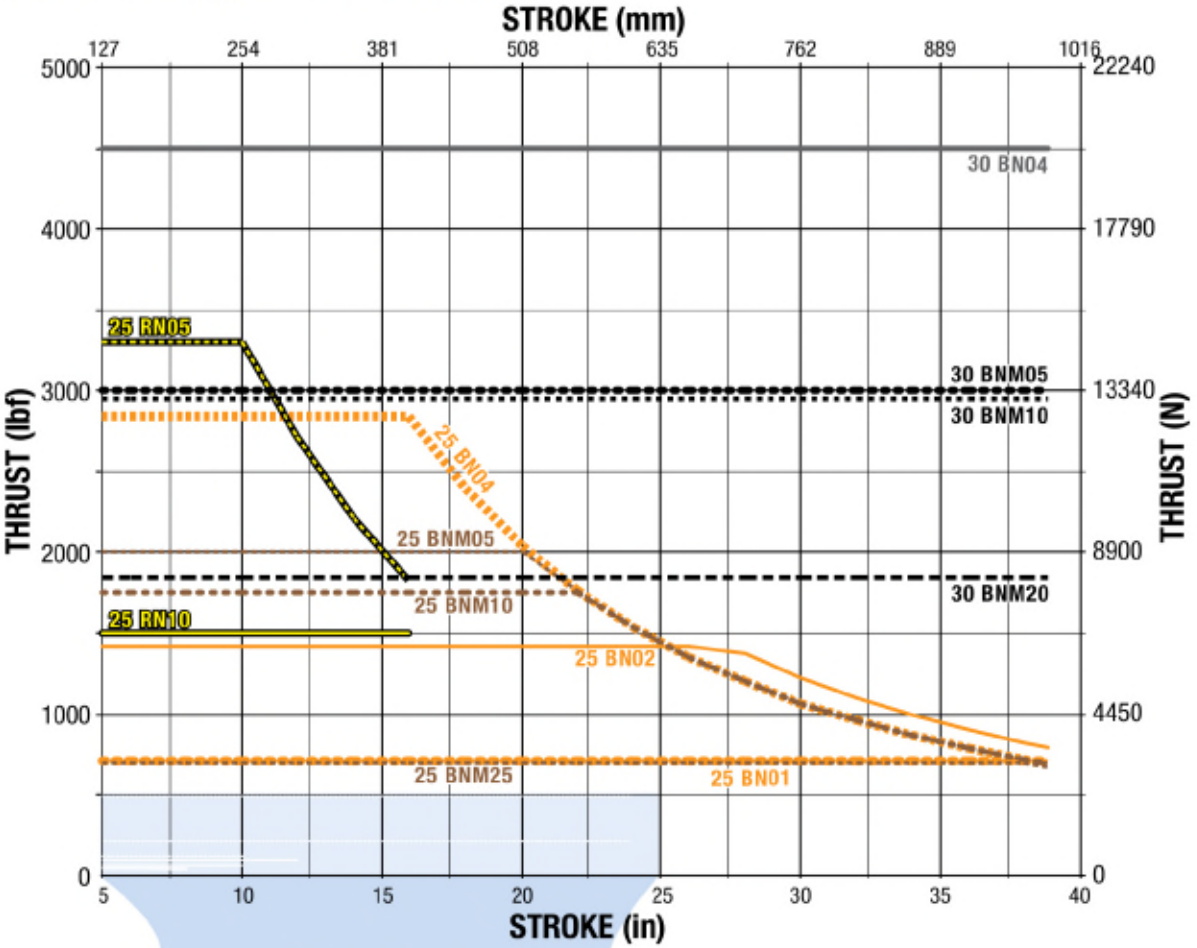
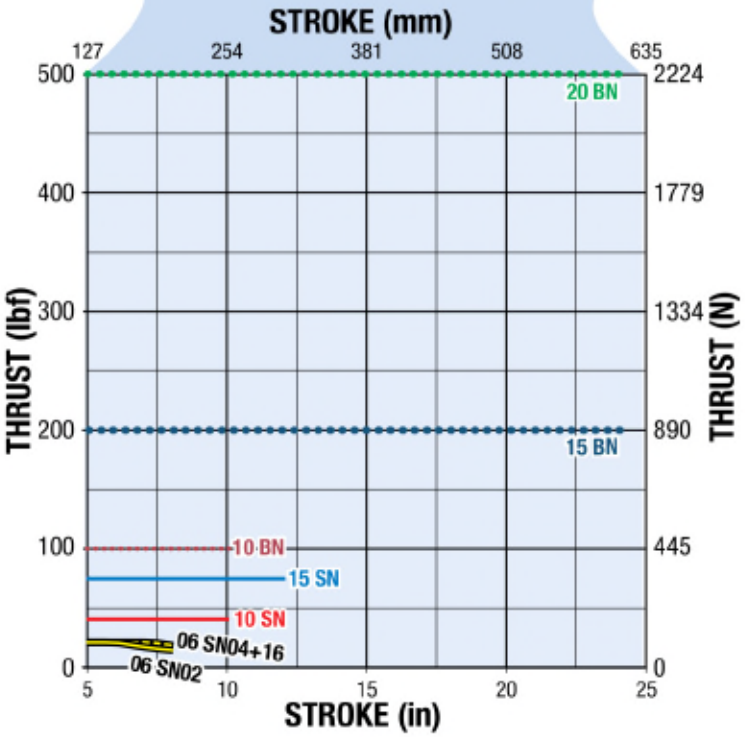
ERD – Electric Rod-Style Actuator

SIZE: **ALL**

PERFORMANCE

MAXIMUM THRUST vs STROKE



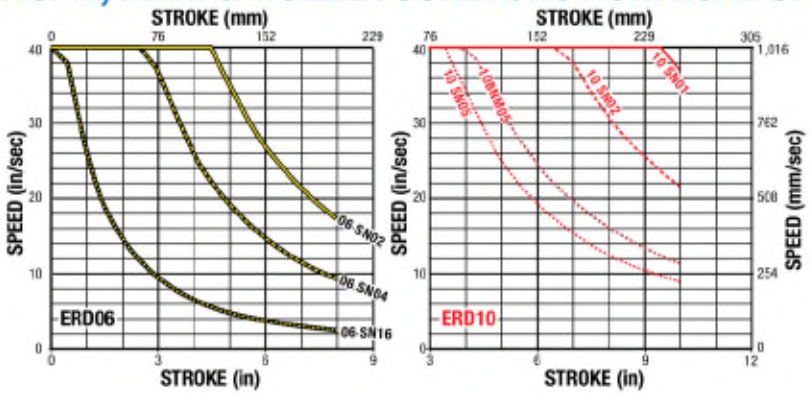


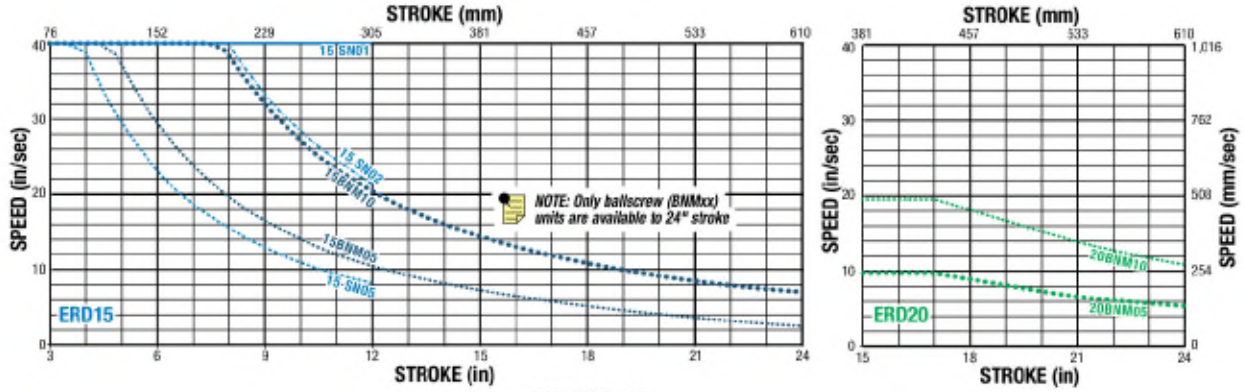
ERD – Electric Rod-Style Actuator

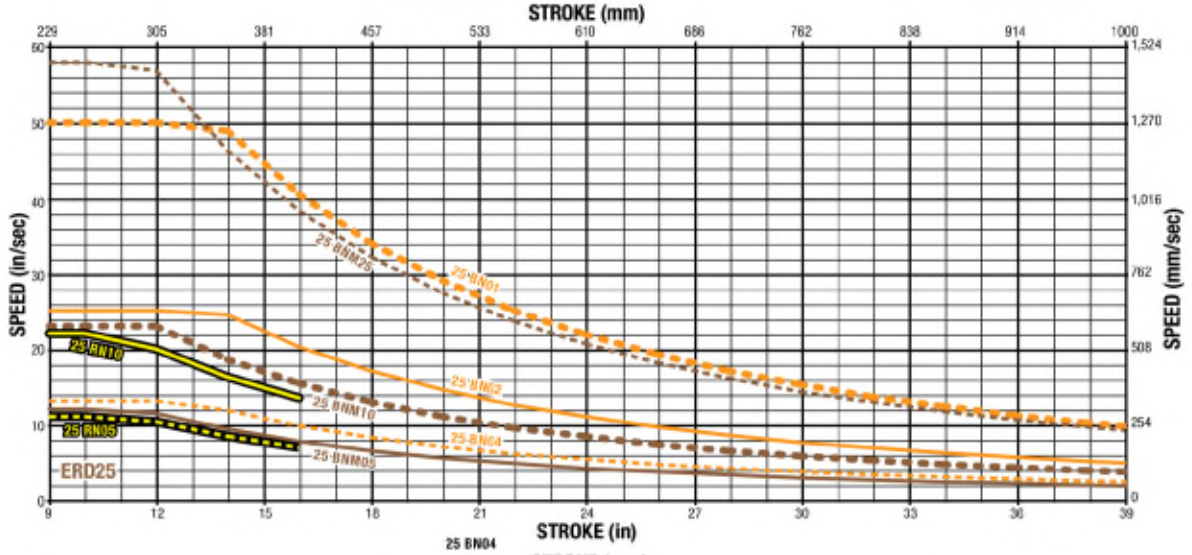
SIZE: **ALL**

PERFORMANCE

ACME, BALL & ROLLER SCREW/NUT CRITICAL SPEED CAPACITIES







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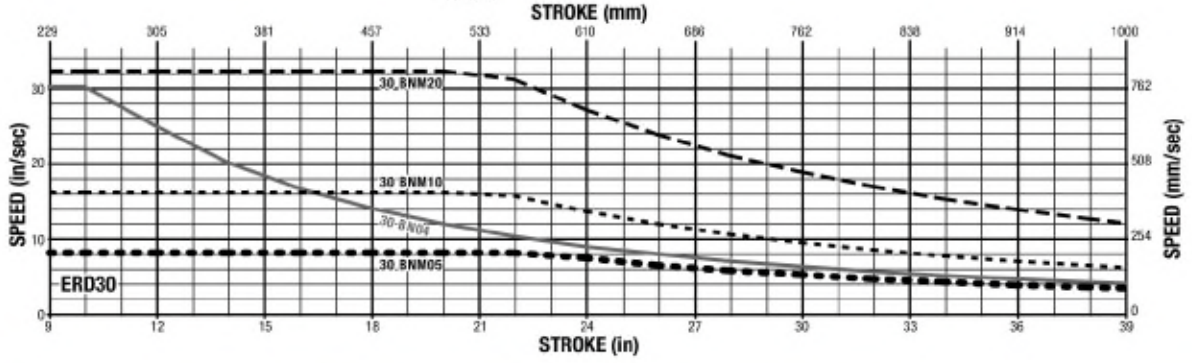
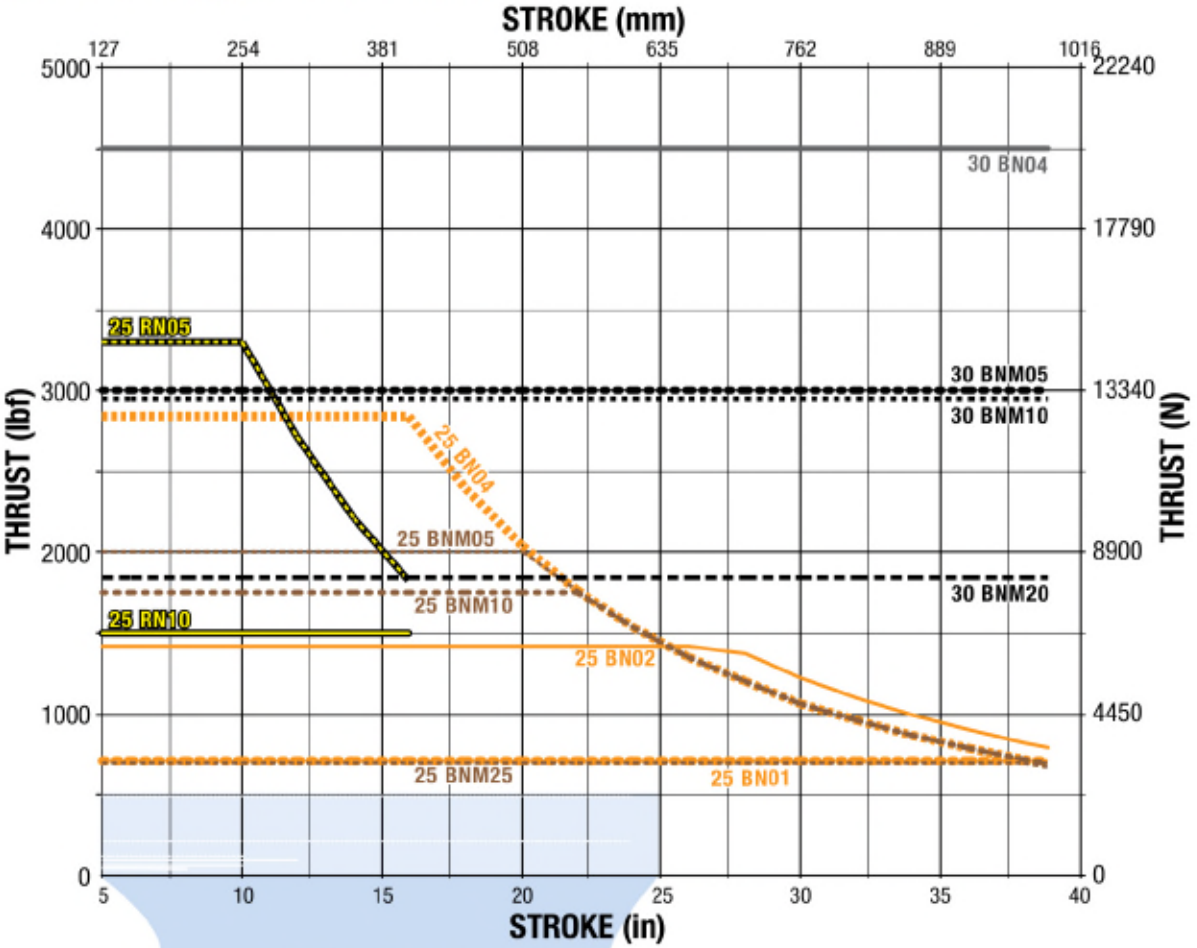


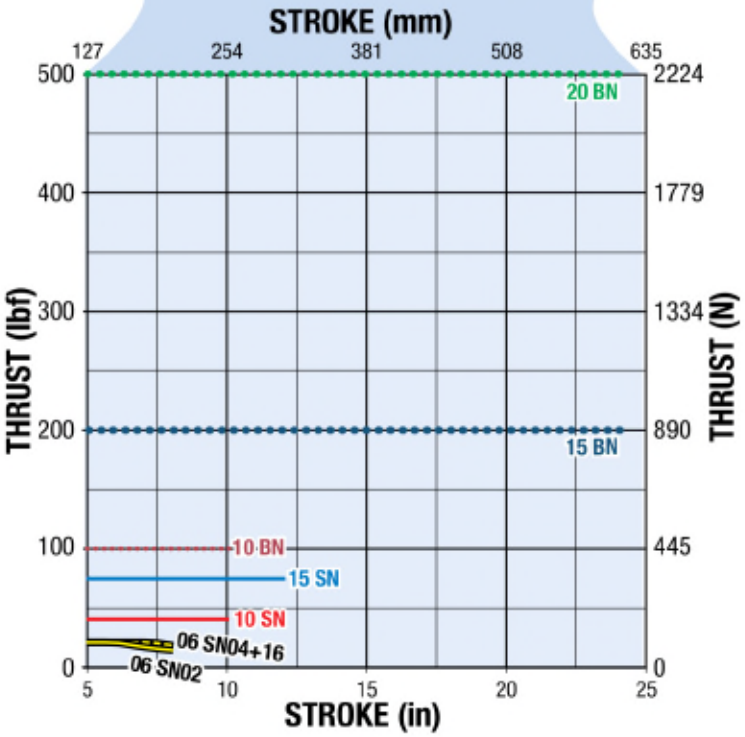
ERD – Electric Rod-Style Actuator

SIZE: **ALL**

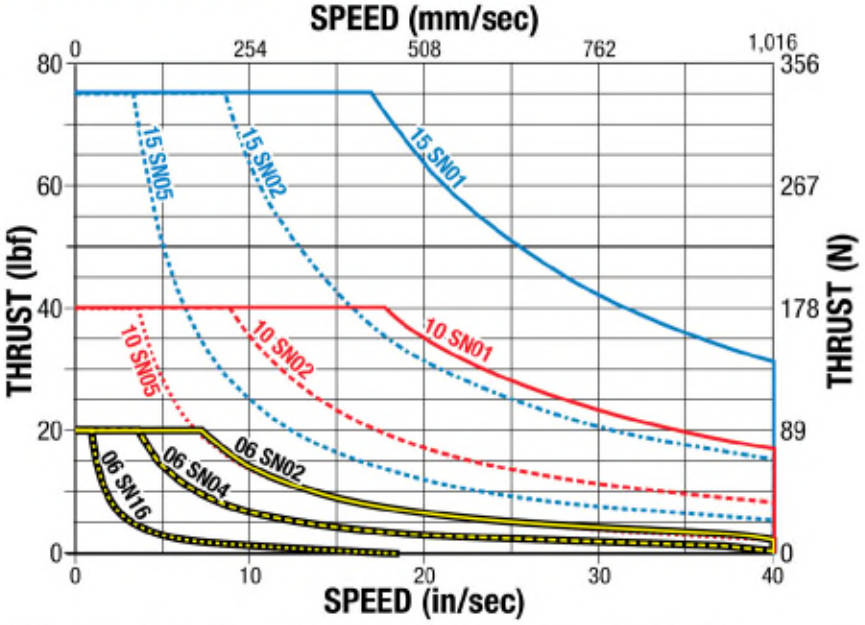
PERFORMANCE

MAXIMUM THRUST vs STROKE





PV LIMITS *(Pressure Velocity of Acme Nut)*

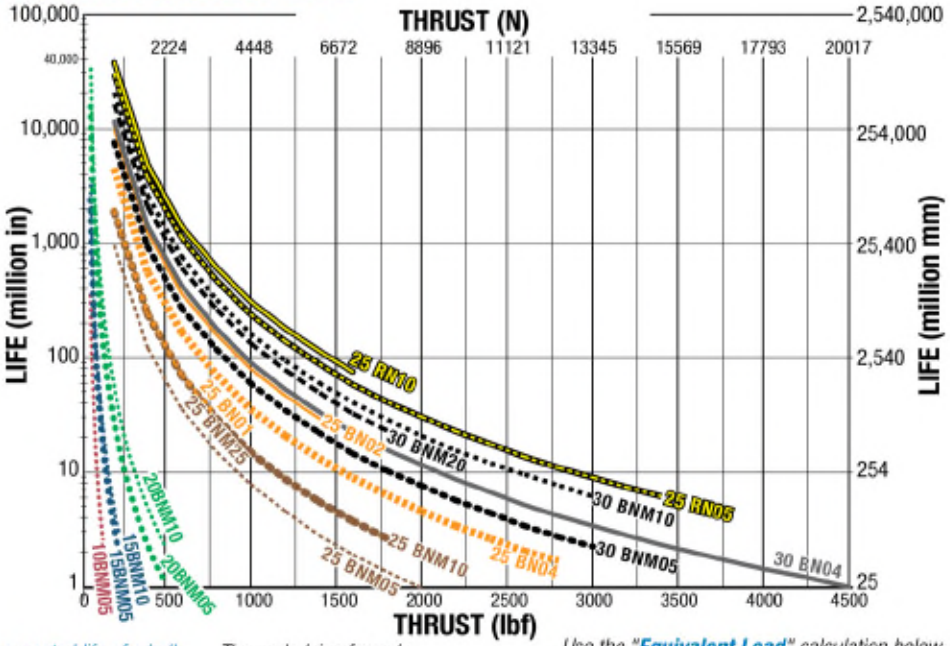


PV LIMITS: Any material which carries a sliding load is limited by heat buildup. The factors that affect heat generation rate in an application are the pressure on the nut in pounds per square inch and the surface velocity in feet per minute. The product of these factors provides a measure of the severity of an application.

$$P \times V \leq 0.1$$

$$\left(\frac{\text{Thrust}}{\text{(Max. Thrust Rating)}}\right) \times \left(\frac{\text{Speed}}{\text{(Max. Speed Rating)}}\right) \leq 0.1$$

BALL & ROLLER SCREW LIFE



NOTE: The ***L_{10}*** *expected life of a ball screw linear actuator is expressed as the linear travel distance that 90% of properly maintained ball screw manufactured are expected to meet or exceed. This is not a guarantee and this graph should be used for estimation purposes only.*

The underlying formula that defines this value is:

$$L_{10} = \left(\frac{C}{F}\right)^3 \bullet \ell =$$

Travel life in millions of inches, where:

C = Dynamic load rating (lbf)
F = Equivalent load (lbf)
ℓ = Screw lead (in/rev)

*Use the "**Equivalent Load**" calculation below, when the load is not constant throughout the entire stroke. In cases where there is only minor variation in loading, use greatest load for life calculations.*

Where:

$$P_e = \sqrt[3]{\frac{\%(P_1)^3 + \%(P_2)^3 + \%(P_3)^3 + \%(P_n)^3}{100}}$$

P_e = Equivalent load (lbs)
P_n = Each increment at different load (lbs)
$\%_n$ = Percentage of stroke at load increment

ERD – Electric Rod-Style Actuator

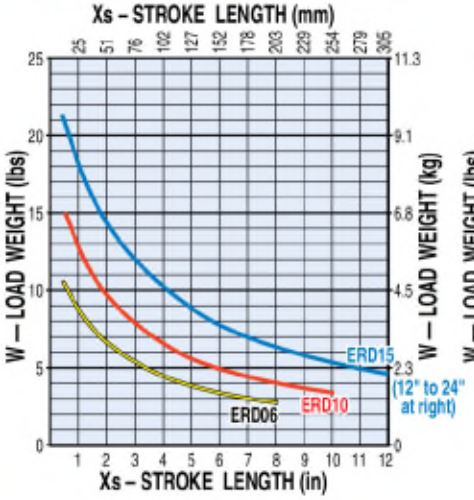
OPTION: GD2 – GUIDED ERD

PERFORMANCE

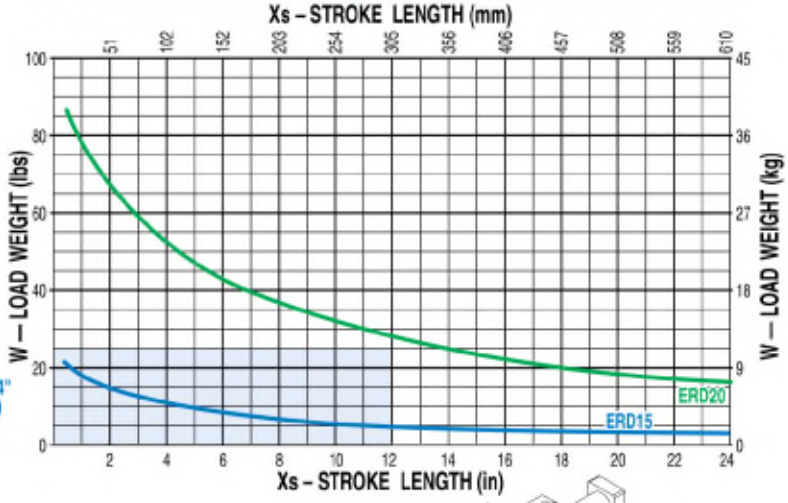
SIZING SOFTWARE AVAILABLE AT WWW.TOLOMATIC.COM
ACTUATOR SIZING

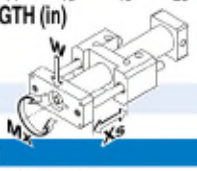
LOAD VS EXTENDED LENGTH

06, 10, 15



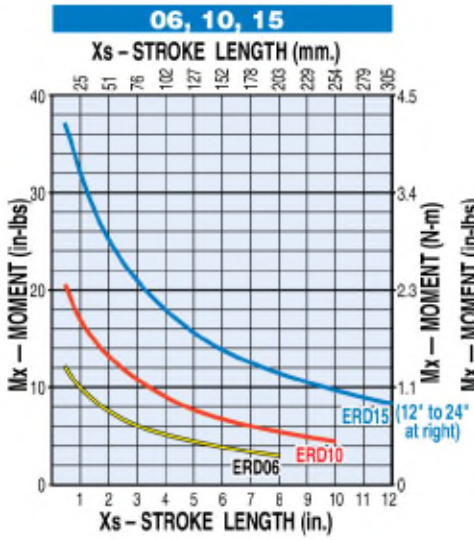
15, 20



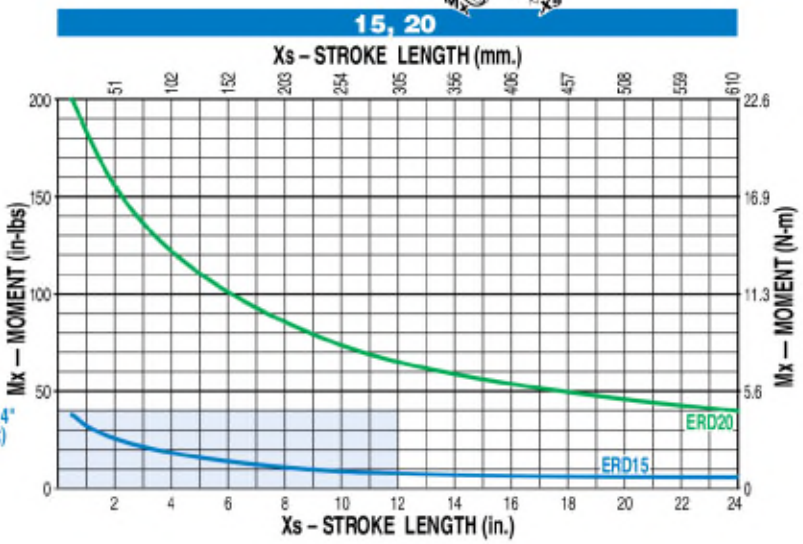


BENDING MOMENTS

06, 10, 15

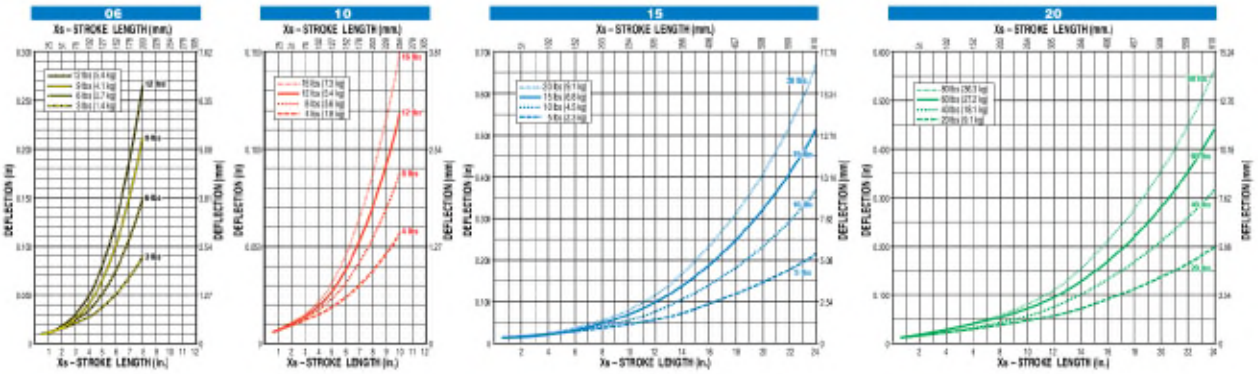


15, 20



GUIDE ROD DEFLECTION

NOTE: Deflection is measured at the tooling plate. Excessive deflection may impact actuator life. Contact Tolomatic for assistance

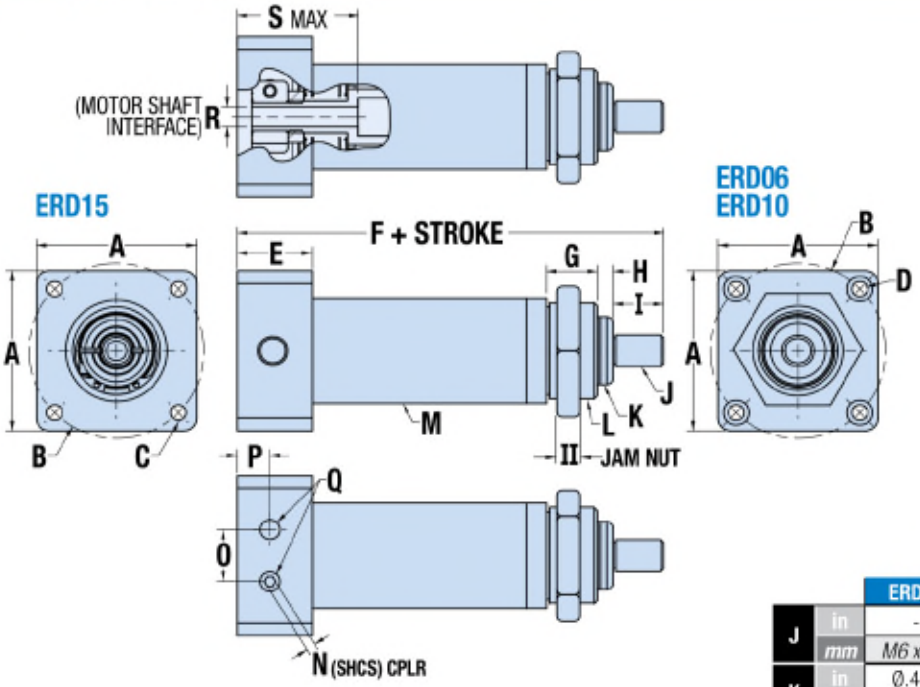


ERD – Electric Rod-Style Actuator

SIZE: **06, 10, 15, 20**

DIMENSIONS 3D CAD 2D *3D CAD available at www.tolomatic.com*

ACTUATOR

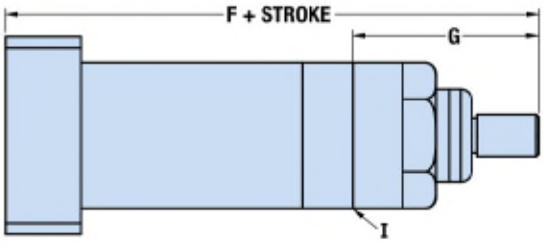


*This dimension is determined by motor choice.

		ERD06	ERD10	ERD15	ERD20
A	in	1.125	1.580	2.220*	*
	mm	28.58	40.13	56.39*	*
B	in	Ø1.287	Ø1.725	Ø2.625*	*
	mm	Ø32.69	Ø43.82	Ø66.68*	*
C	in	-	-	-	*
	mm	-	-	M4 x 0.7*	*
D	in	Ø.136	Ø.154	-	*
	mm	Ø3.45	Ø3.91	-	*
E	in	1.400	0.740	0.850*	*
	mm	35.56	18.80	21.59*	*
F	in	3.88	4.20	5.40*	*
	mm	98.5	106.7	137.2*	*
G	in	0.500	0.500	0.600	0.750
	mm	12.70	12.70	15.24	18.75
H	in	0.153	0.153	0.153	0.153
	mm	3.89	3.89	3.89	3.89
I	in	0.375	0.500	0.750	0.750
	mm	9.53	12.70	19.05	19.05

		ERD06	ERD10	ERD15	ERD20
J	in	-	-	-	-
	mm	M6 x 1.0	M8 x 1.25	M12 x 1.75	M16 x 2.0
K	in	Ø.443	Ø.686	Ø1.041	1.323
	mm	Ø11.25	Ø17.42	Ø26.40	33.60
L	in	-	-	-	-
	mm	M16 x 1.5	M24 x 1.5	M34 x 1.5	M44 x 1.5
II	in	0.236	0.236	0.315	0.315
	mm	6.00	6.00	8.00	8.00
M	in	Ø.686	Ø1.040	Ø1.638	Ø2.051
	mm	Ø17.42	Ø26.42	Ø41.61	52.20
N	in	0.098	0.098	0.098*	*
	mm	2.50	2.50	2.50*	*
O	in	0.512	0.512	0.512	0.920
	mm	13.00	13.00	13.00	23.37
P	in	0.264	0.323	0.298*	*
	mm	6.71	8.20	7.57*	*
Q	in	(2) M4 x 0.7 ↧.10	(2) M6 x 1.0 ↧.31	(2) M6 x 1.0 ↧.50	(2) M6 x 1.0 ↧.50
	mm	(2) M4 x 0.7 ↧2.5	(2) M6 x 1.0 ↧7.9	(2) M6 x 1.0 ↧12.7	(2) M6 x 1.0 ↧12.7
R	in	Ø.197	Ø.197	Ø.250*	*
	mm	Ø5.00	Ø5.00	Ø6.35*	*
S	in	1.100	1.100	1.250*	*
	mm	27.94	27.94	31.75*	*

IP67 OPTION DIMENSIONS



IP67 OPTION

		ERD06	ERD10	ERD15	ERD20
F	in	4.59	4.79	6.00*	*
	mm	116.6	121.8	152.1*	*
G	in	1.744	1.739	2.088	2.853
	mm	44.30	44.17	53.04	72.48
I		Surface for mounting options			

*This dimension is determined by motor choice.

IP67 (static rating) option replaces the Jam Nut (II in table above)

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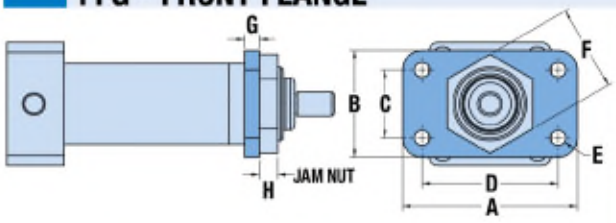
ERD – Electric Rod-Style Actuator

SIZE: **06, 10, 15, 20**

DIMENSIONS

3D CAD available at www.tolomatic.com

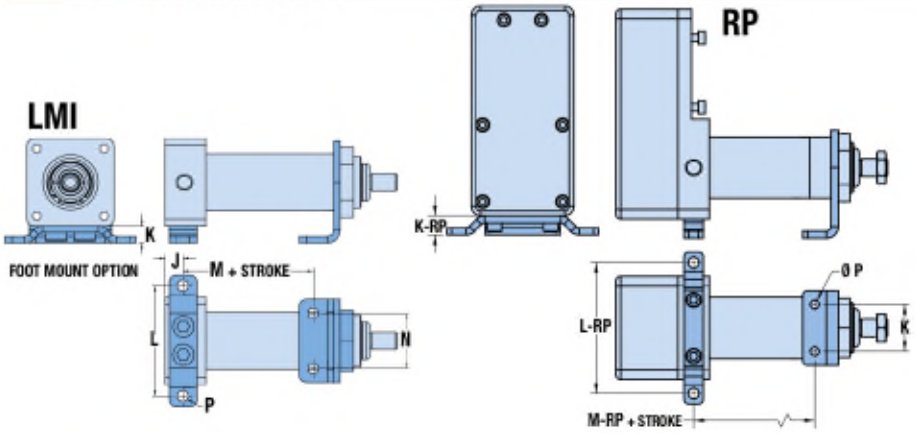
FFG - FRONT FLANGE



		ERD06	ERD10	ERD15	ERD20
A	in	1.750	2.250	2.500	3.500
	mm	44.45	57.15	63.50	88.90
B	in	1.000	1.375	1.750	2.250
	mm	25.40	34.93	44.45	57.15
C	in	0.500	0.875	1.250	1.750
	mm	12.70	22.23	31.75	44.45
D	in	1.250	1.750	2.000	3.000
	mm	31.75	44.45	50.80	76.20

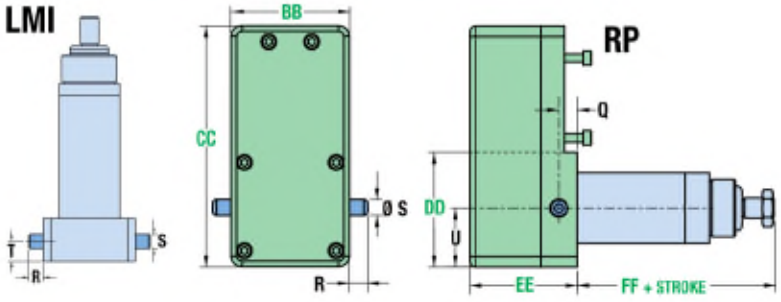
		ERD06	ERD10	ERD15	ERD20
E	in	Ø.154	Ø.194	Ø.221	Ø.281
	mm	Ø3.91	Ø4.93	Ø5.61	Ø7.14
F	in	0.709	1.102	1.575	1.890
	mm	18.00	28.00	40.00	48.08
G	in	0.194	0.194	0.194	0.194
	mm	4.93	4.93	4.93	4.93
H	in	0.236	0.236	0.315	0.315
	mm	6.00	6.00	8.00	8.00

FM2 - FOOT MOUNT

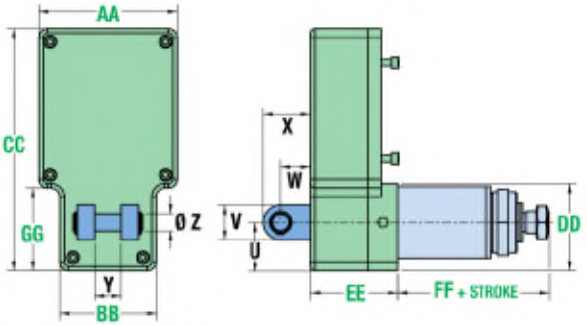


		ERD06	ERD10	ERD15	ERD20
J	in	0.264	0.323	0.298	—
	mm	6.71	8.20	7.57	—
K	in	0.259	0.308	0.406	0.569
	mm	6.58	7.82	10.31	14.46
L	in	1.750	2.00	2.600	3.250
	mm	44.45	50.80	66.04	82.55
M	in	2.270	2.357	3.165	3.200
	mm	57.66	59.87	80.39	81.28
N	in	0.625	1.00	1.250	1.25
	mm	15.88	25.4	31.75	31.75
P	in	Ø.154	Ø.194	Ø.221	Ø281
	mm	Ø3.91	Ø4.93	Ø5.61	Ø7.14
K-RP	in	—	—	0.516	0.500
	mm	—	—	13.11	12.70
L-RP	in	—	—	3.500	3.675
	mm	—	—	88.90	93.35
M-RP	in	—	—	3.038	2.636
	mm	—	—	77.15	66.95

TRR - TRUNNION MOUNT / RP 23 FRAME



PCD - REAR CLEVIS / RP 34 FRAME



		ERD06	ERD10	ERD15	ERD20
Q	in	—	—	0.425	0.425
	mm	—	—	10.78	10.78
R	in	0.250	0.250	0.430	0.750
	mm	6.35	6.35	10.92	19.05
S	in	Ø.1878 / Ø.1876	Ø.2503 / Ø.2501	Ø.3753 / Ø.3751	Ø.6245 / Ø.6240
	mm	Ø4.770 / Ø4.765	Ø6.358 / Ø6.353	Ø9.533 / Ø9.528	Ø15.862 / Ø15.850
T	in	1.221	0.350	0.425*	—
	mm	31.01	8.89	10.80*	—
U	in	—	—	1.375	1.375
	mm	—	—	34.93	34.93

		ERD15	ERD20 23 FRM	ERD20 34 FRM
AA	in	–	–	3.950
	mm	–	–	100.33
BB	in	2.750	2.750	2.750
	mm	69.85	69.85	69.85
CC	in	5.605	5.605	6.905
	mm	142.37	142.37	175.39
DD	in	2.312	2.543	2.480
	mm	58.72	64.59	62.99
EE	in	2.495	2.495	2.495
	mm	63.38	63.38	63.38
FF	in	4.553	4.302	4.302
	mm	115.05	109.28	109.28
GG	in	–	–	2.355
	mm	–	–	59.82

		ERD15	ERD20
U	in	1.375	1.375
	mm	34.93	34.93
V	in	1.000	1.000
	mm	25.40	25.40
W	in	0.850	0.850
	mm	21.59	21.59
X	in	1.350	1.350
	mm	34.29	34.29
Y	in	0.750	0.750
	mm	19.05	19.05
Z	in	.4995 / .4990	.4995 / .4990
	mm	12.687 / 12.675	12.687 / 12.675

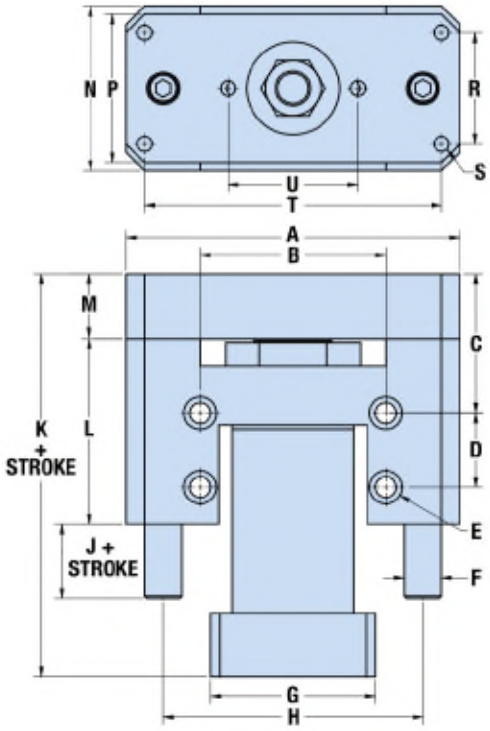
ERD – Electric Rod-Style Actuator

SIZE: **06, 10, 15, 20**

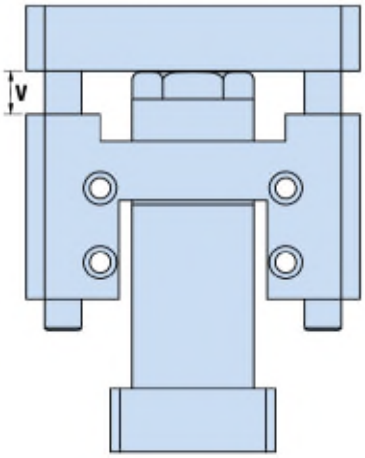
DIMENSIONS

3D CAD available at www.tolomatic.com

GD2 – GUIDED ERD



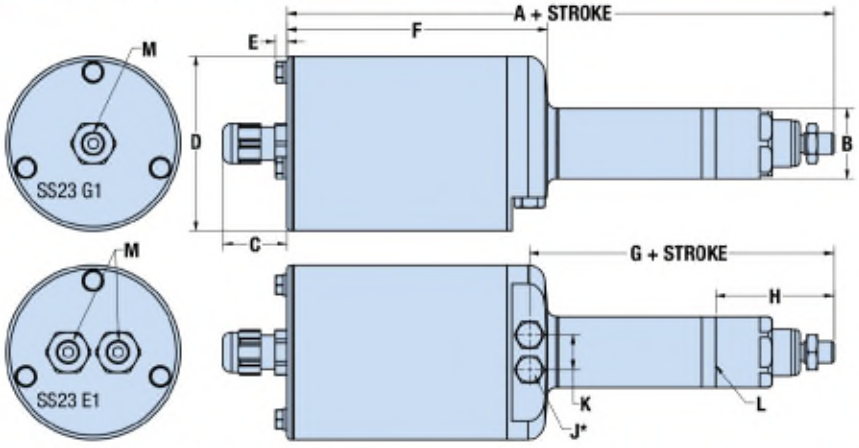
GUIDED ERD WITH IP67 OPTION
ERD STROKE IS REDUCED BY DIMENSION "V"



		ERD06	ERD10	ERD15	ERD20
A	in	3.000	3.500	4.500	5.900
	mm	76.20	88.90	114.30	149.86
B	in	1.625	2.000	2.500	3.250
	mm	41.28	50.80	63.50	82.55
C	in	1.125	1.250	1.875	2.500
	mm	28.58	31.75	47.63	63.50
D	in	1.000	1.000	1.000	2.00
	mm	25.40	25.40	25.40	50.8
E Ø	in	0.194 ⌴0.31 x 0.19↧	0.221 ⌴0.38 x 0.22↧	0.281 ⌴0.44 x 0.28↧	0.344 ⌴0.56 x 0.34↧
	mm	4.93 ⌴7.9 x 4.8↧	5.61 ⌴9.7 x 5.6↧	7.14 ⌴11.2 x 7.1↧	8.74 ⌴13.5 x 8.6↧
F Ø	in	0.250	0.375	0.500	0.750
	mm	6.35	9.53	12.70	19.05
G	in	1.125	1.580	2.220*	*
	mm	28.58	40.13	56.39*	*
H	in	2.250	2.750	3.500	4.625
	mm	57.15	69.85	88.90	117.48
J	in	1.000	1.000	1.000	1.500
	mm	25.40	25.40	25.40	38.10
K	in	3.910	4.244	5.428*	*
	mm	99.31	107.80	137.87*	*
L	in	2.000	2.000	2.500	5.000
	mm	50.80	50.80	63.50	127.00
M	in	0.500	0.625	0.875	1.000
	mm	12.70	15.88	22.23	25.40
N	in	1.125	1.580	2.220	2.400
	mm	28.58	40.13	56.39	60.96
P	in	1.000	1.500	2.000	2.300
	mm	25.40	38.10	50.80	58.42
R	in	0.625	1.000	1.500	1.500
	mm	15.88	25.40	38.10	38.10
S	in	–	–	–	–
	mm	M4x0.7	M5x0.8	M6x1.0	M8x1.25
T	in	2.625	3.000	4.000	5.000
	mm	66.68	76.20	101.60	127.00
U	in	1.000	1.375	1.750	2.250
	mm	25.40	34.93	44.45	57.15
V	in	0.716	0.587	0.585	1.200
	mm	18.19	14.91	14.86	30.47

*This dimension is determined by motor choice.

SS2 – STAINLESS-STEEL BODY WITH PROTECTIVE MOTOR COVER AND IP67 UPGRADE



		ERD10	ERD15	ERD20
A	in	8.03	9.33	12.26
	mm	204.0	237.0	311.4
B	in	1.040	1.638	2.051
	mm	26.42	41.61	52.10
C	in	0.945	0.945	0.945
	mm	24.00	24.00	24.00
D	in	2.563	3.504	3.504
	mm	65.10	89.00	89.00

		ERD10	ERD15	ERD20
E	in	0.173	0.207	0.207
	mm	4.39	5.27	5.27
F	in	3.976	4.192	6.758
	mm	100.99	106.48	171.64
G	in	4.471	5.660	6.488
	mm	113.56	143.76	164.80
H	in	1.739	2.088	2.853
	mm	44.17	53.04	72.48
J*	in	–	–	–
	mm	M6 x 1.0	M6 x 1.0	M6 x 1.0

SS2 is not available for the 06, 25, 30 size

		ERD10	ERD15	ERD20
K	in	0.512	0.512	0.920
	mm	13.00	13.00	23.37
L	Surface for mounting options			

	Code	Encoder Code	Available cable exit options:
M	SS21	G1,E1	no cord grips 1/2" NPT tapped hole
	SS22	G1,E1	no cord grips M20 x 1.5 tapped hole
	SS23	G1	1 cord grip (motor, no encoder)
		E1	2 cord grips (motor, with encoder)

*Unit ships standard with hex bolts in these tapped holes
NOTE: IP67 is a static rating

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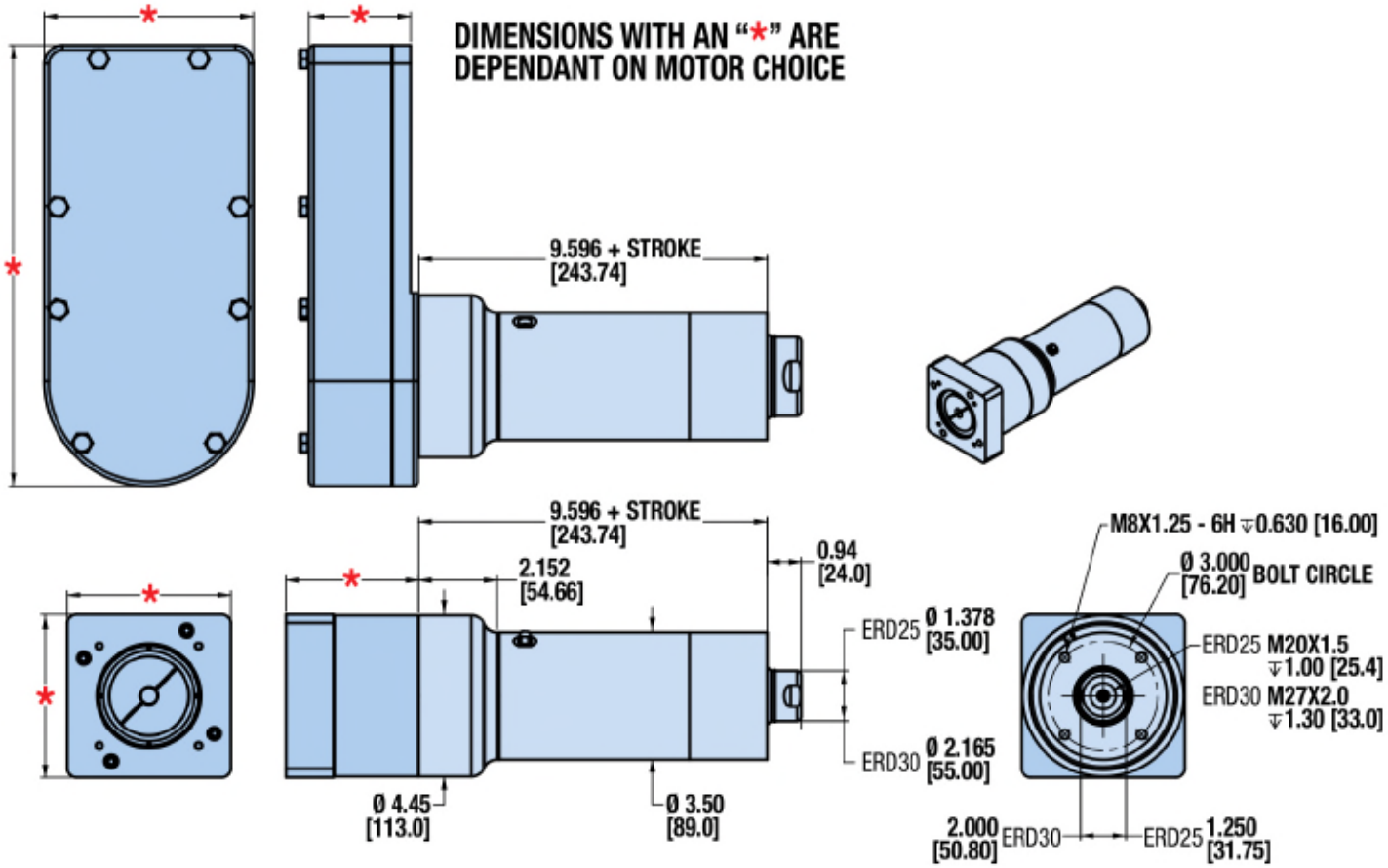
ERD – Electric Rod-Style Actuator

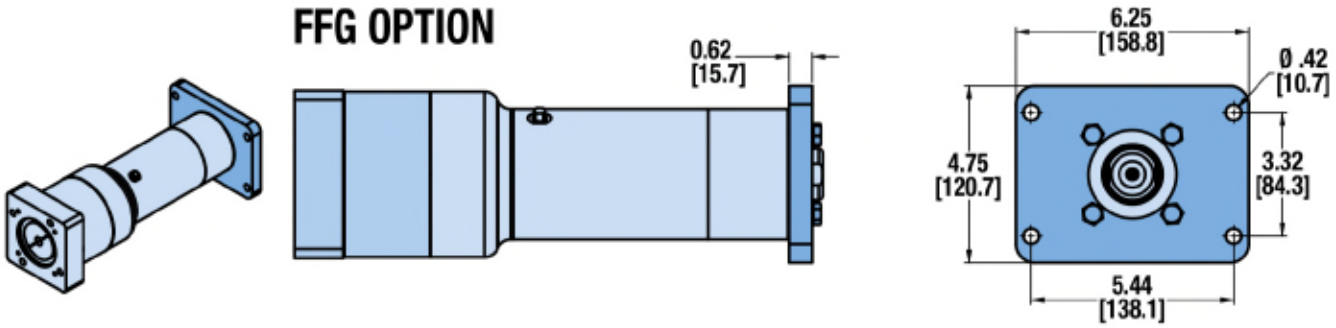
SIZE: **25, 30**

DIMENSIONS

3D CAD available at www.tolomatic.com



FFG OPTION

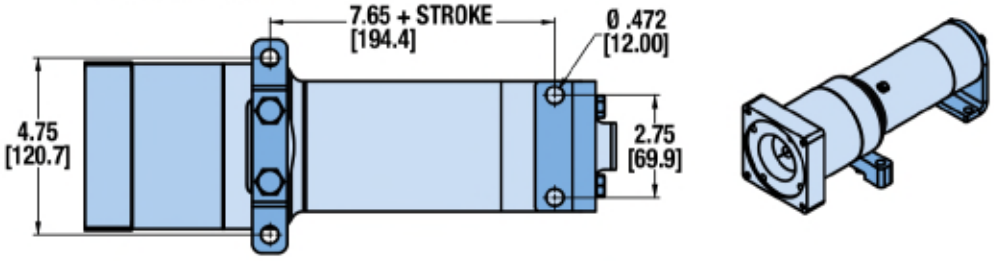


ERD – Electric Rod-Style Actuator

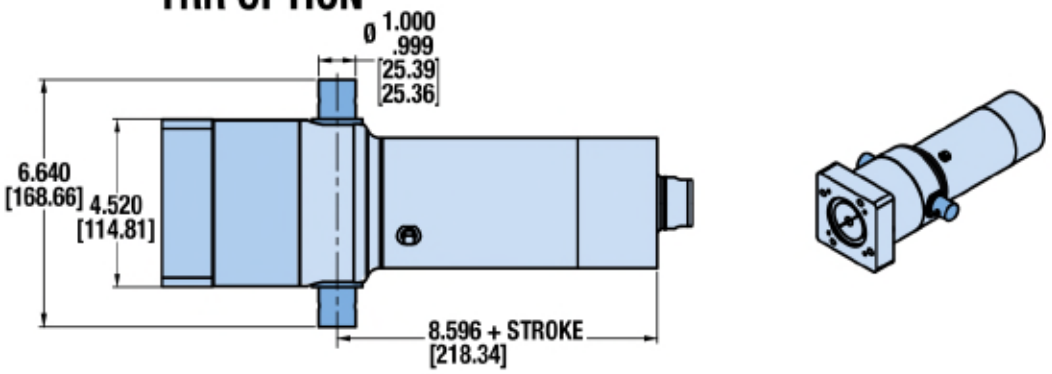
SIZE: **25, 30**

DIMENSIONS *3D CAD available at www.tolomatic.com*

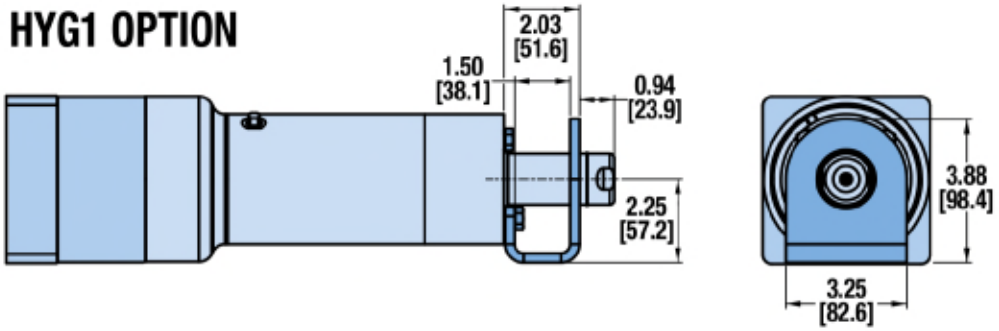
FM2 OPTION



TRR OPTION



HYG1 OPTION



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ERD – Electric Rod-Style Actuator

ALTERNATIVE MOTOR DIMENSIONS

3D CAD available at www.tolomatic.com

MOTOR DIMENSIONS – NEMA MOTOR MOUNT

The ERD 06, 10 & 15 sizes are designed to accommodate NEMA standard stepper and servo motors.

ACTUATOR	SIZE
ERD06	NEMA11
ERD10	NEMA17
ERD15	NEMA23

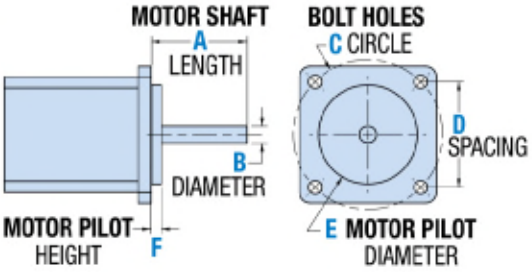
The only limiting factors are the motor shaft diameter and length. NEMA standard motors from the companies in the table at right have been found to be compatible with the ERD actuator.

(*NOT a complete listing)

ERD Compatible NEMA Motor Suppliers*
Anaheim Automation
Animatics
Applied Motion Products
Automation Direct
Cool Muscle
Electrocraft
Fastech
IMS / Scheider Electric
JVL
LIN Engineering
Nippon Pulse Motor
Omega
Oriental Motor
Parker
Sanyo Denki
+ Others

When any motor has been selected for use with the ERD actuator it is important to confirm the motor is compatible with the dimensions in the table below.

					ERD06	ERD10	ERD15
MOTOR SHAFT	LENGTH	MIN.	A	in	0.50	0.50	0.50
				mm	12.7	12.7	12.7
		MAX.		in	1.100	1.100	1.250
				mm	27.94	27.94	31.75
	DIAMETER		B	in	0.197	0.197	0.250
				mm	5.00	5.00	6.35
BOLT HOLE	CIRCLE		C	in	1.287	1.725	2.625
				mm	33.69	43.82	66.68
	SPACING		D	in	0.910	1.220	1.856
				mm	23.11	30.99	47.14
MOTOR PILOT	DIAMETER MAX.		E	in	0.980	0.980	1.550
				mm	24.90	24.90	39.37
	HEIGHT MAX.		F	in	0.090	0.130	0.130
				mm	2.29	3.30	3.30



MOTOR CHOICES - YOUR MOTOR HERE

The ERD 15, 20, 25 & 30 sizes utilize Tolomatic's YMH (Your Motor Here) program. See page ERD_25, www.tolomatic.com/ymh or consult Tolomatic sales at 1-800-328-2174 for details.

ERD – Electric Rod-Style Actuator

SIZE: **ALL**

SWITCHES

ERD actuators offer a wide range of sensing choices. There are 6 switch choices: reed, solid state PNP (sourcing) or solid state NPN (sinking); normally open; with flying leads or quick-disconnect.

Commonly used for end-of-stroke positioning, these switches allow clamp-on installation anywhere along the entire actuator length. The internal magnet, located on the thrust tube, is a standard feature. Switches can be installed in the field at any time.

Switches are used to send digital signals to PLC (programmable logic controller), TTL, CMOS circuit or other controller device. Switches contain reverse polarity protection. Solid state QD cables are shielded; shield should be terminated at flying lead end.

All switches are CE rated, IP67 rated and are RoHS compliant. Switches feature bright red or green LED signal indicators.

RoHS COMPLIANT CE

	Order Code	Part Number	Lead	Switching Logic	Power LED	Signal LED	Operating Voltage	**Power Rating (Watts)	Switching Current (mA max.)	Current Consumption	Voltage Drop	Leakage Current	Temp. Range	Shock / Vibration	IP Rating
REED	RY	2190-9082	5m	SPST Normally Open	—	Red	5 - 240 AC/DC	**10.0	100mA	—	3.0 V max.	—	14 to 158°F [-10 to 70°C]	30 G / 9 G	67
	RK	2190-9083	QD*												
SOLID STATE	TY	2190-9088	5m	PNP (Sourcing) Normally Open	—	Green	5 - 30 VDC	**3.0	200mA	8 mA @ 24V	1.0 V max.	0.01 mA max.		50 G / 9 G	
	TK	2190-9089	QD*												
	KY	2190-9090	5m	NPN (Sinking) Normally Open	—	Red									
	KK	2190-9091	QD*												

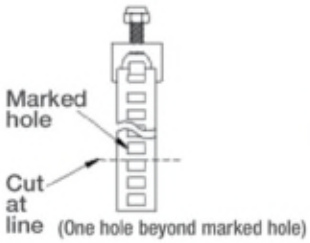
*QD = Quick-disconnect Enclosure classification IEC 529 IP67 (NEMA 6) CABLES: Robotic grade, oil resistant polyurethane jacket, PVC insulation

⚠ **WARNING: Do not exceed power rating (Watt = Voltage x Amperage). Permanent damage to sensor will occur.

SWITCH INSTALLATION - FIELD REPLACEMENT INSTRUCTIONS

STEP 1:
Loosen screw and nut.

STEP 2:
Place sensor and wrap the band around the ERD cylinder. Position the hook with the nearest hole on the band and mark the hole with a permanent marker.



STEP 3:
Remove mounting assembly. Cut the band at the nearest edge of the next hole. (The one that's furthest away from the mounting head.)

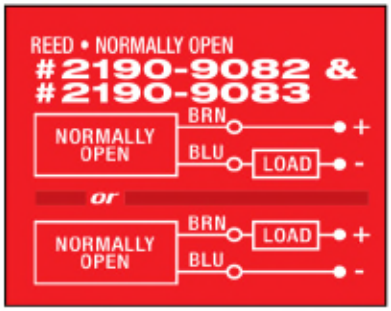
STEP 4:
Replace the sensor and mounting assembly. Wrap the band and put the chosen hole on the hook. Position the switch and tighten. Tighten nut for steadying.

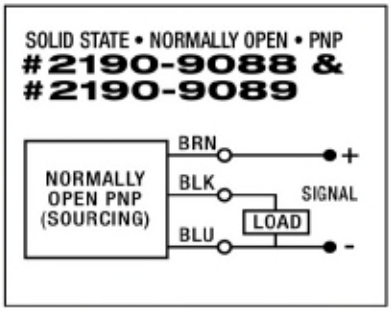
ERD – Electric Rod-Style Actuator

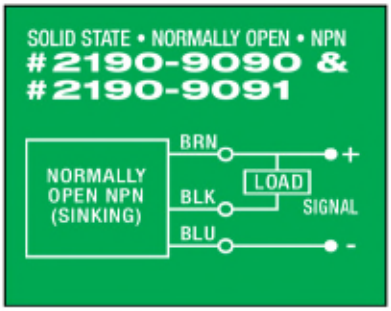
SIZE: **ALL**

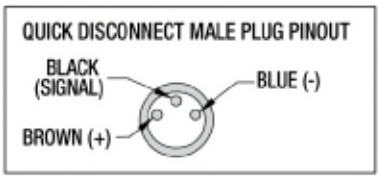
SWITCHES

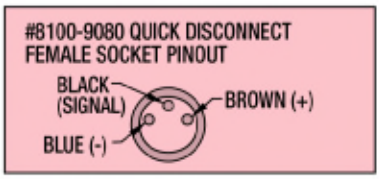
WIRING DIAGRAMS





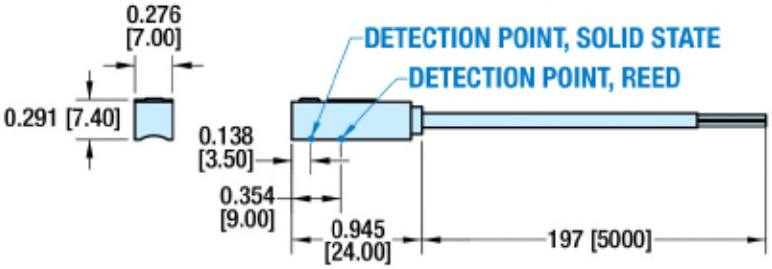




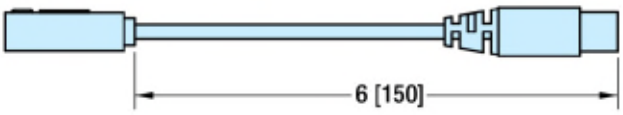


SWITCH DIMENSIONS

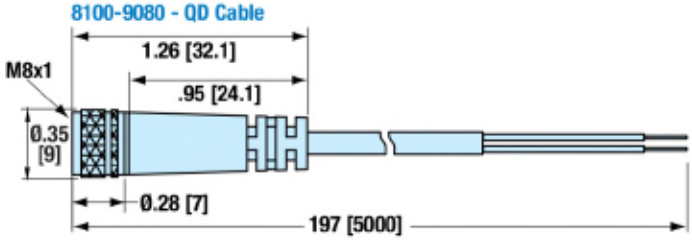
☐ Y - direct connect



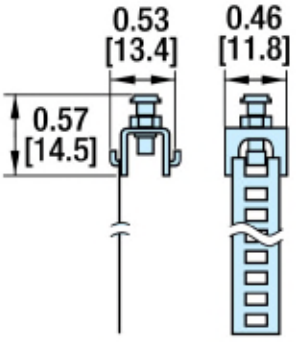
☐ K - QD (Quick-disconnect) switch



8100-9080 - QD Cable



SWITCH CLAMP
2190-1079

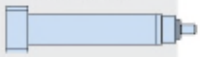


APPLICATION DATA WORKSHEET

Fill in known data. Not all information is required for all applications

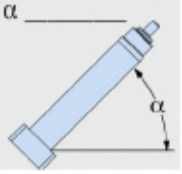
ORIENTATION

☐ Horizontal



☐ Vertical

☐ Incline °
α _____



☐ Load supported by actuator OR ☐ Load supported by other mechanism

MOVE PROFILE

EXTEND

Move Distance _____
☐ inch (US conventional) ☐ millimeters (Metric)

Move Time _____sec

Max. Speed _____
☐ in/sec ☐ mm/sec

Dwell Time After Move _____sec

RETRACT

Move Distance _____
☐ inch ☐ millimeters

Move Time _____sec

Max. Speed _____
☐ in/sec ☐ mm/sec

Dwell Time After Move _____sec

NO. OF CYCLES _____

☐ per minute ☐ per hour

HOLD POSITION?

☐ Required
☐ Not Required
☐ After Move ☐ During Power Loss

NOTE: If load or force changes during cycle use the highest numbers for calculations

EXTEND	RETRACT
LOAD _____	LOAD _____
☐ lb. (U.S. Standard) ☐ kg. (Metric)	☐ lb. (U.S. Standard) ☐ kg. (Metric)
FORCE _____	FORCE _____
☐ lb. (U.S. Standard) ☐ kg. (Metric)	☐ lb. (U.S. Standard) ☐ kg. (Metric)

STROKE LENGTH _____

☐ inch (US conventional) ☐ millimeters (Metric)

PRECISION

Repeatability _____
☐ inch ☐ millimeters

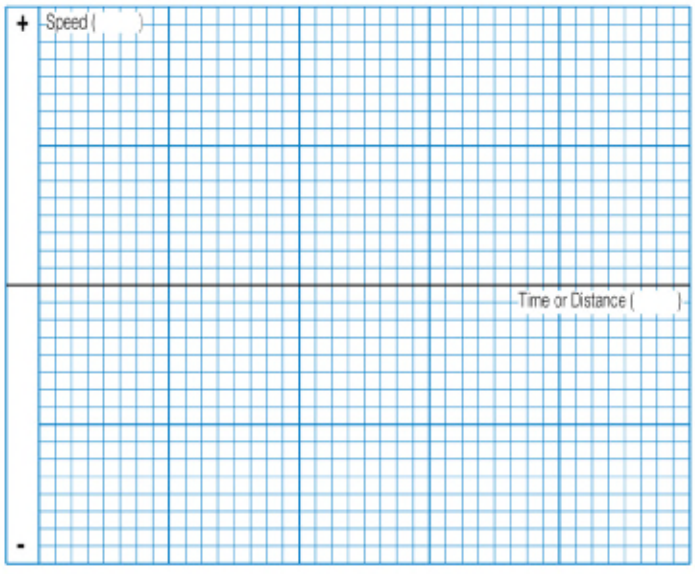
OPERATING ENVIRONMENT

Temperature, Contamination, Water, etc.

_____
_____
_____

ACTUATOR SIZING
FREE - Windows® compatible software, download at www.tolomatic.com
Or Call 1-800-328-2174 for Excellent Customer Service & Technical Support

MOTION PROFILE



Graph your most demanding cycle, including accel/decel, velocity and dwell times. You may also want to indicate load variations and I/O changes during the cycle. Label axes with proper scale and units.

CONTACT INFORMATION

Name, Phone, Email _____
Co. Name, Etc. _____
_____

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ERD – Electric Rod-Style Actuator

Selection Guidelines

SIZING SOFTWARE AVAILABLE AT WWW.TOLOMATIC.COM
ACTUATOR SIZING

1 ESTABLISH MOTION PROFILE

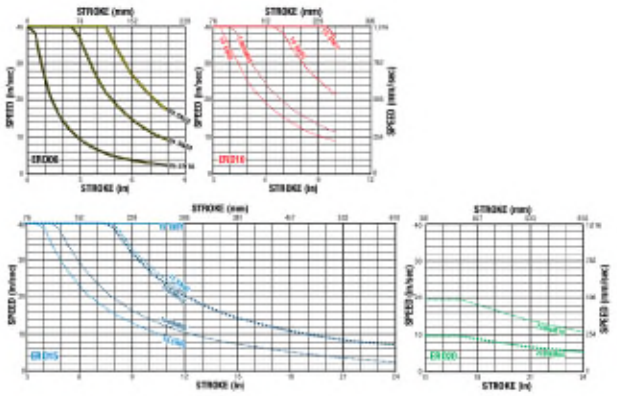
Using the application stroke length, desired cycle time, loads and forces, establish the motion profile details including linear velocity and thrust in each of its segments.

2 SELECT ACTUATOR SIZE AND SCREW TYPE

Based on the required velocities and thrust select a size and screw type and lead of the ERD actuator.

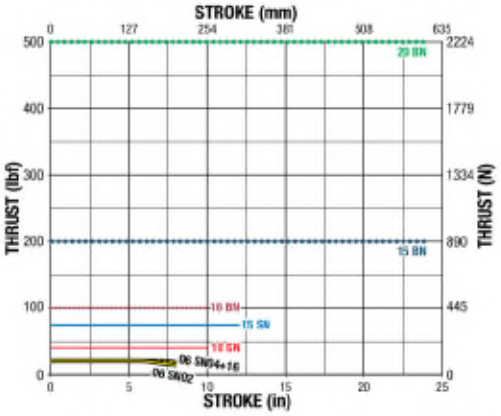
3 VERIFY CRITICAL SPEED OF THE SCREW

Verify that the application's peak linear velocity does not exceed the critical speed value for the size and lead of the screw selected.



4 VERIFY AXIAL BUCKLING STRENGTH OF THE SCREW

Verify that the peak thrust does not exceed the critical buckling force for the size of the screw selected.

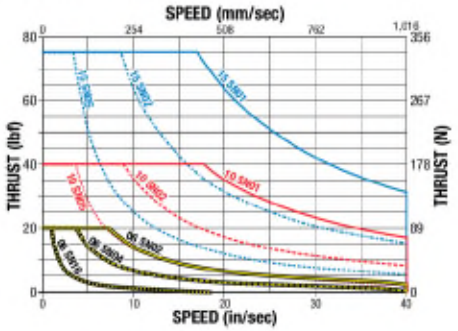


5 ESTABLISH TOTAL TORQUE REQUIREMENTS

Calculate total system inertia. The peak and RMS torque required from the motor to overcome internal friction, external forces and accelerate/decelerate the load.

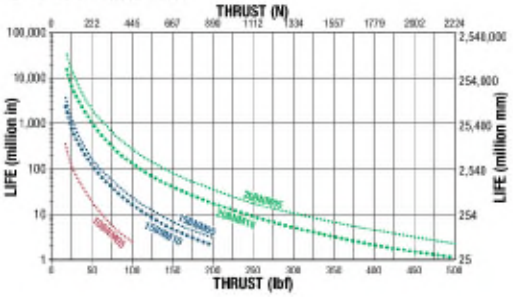
6 VERIFY PV VALUE (IF ACME)

Verify that the PV value does not exceed the PV value for the size of the screw selected.



7 CALCULATE LIFE (IF BALL SCREW)

Determine the practical load of the system to calculate the L10 estimated life.



8 DETERMINE IF LOAD GUIDANCE IS NEEDED

If application requires carrying a load, anti-rotate, a tooling plate or there is risk of side loading the rod, choose the guided option. (GD2) Available sizes: 06, 10, 15, 20

9 DETERMINE IF INGRESS PROTECTION AGAINST DUST AND WATER IS NEEDED.

If actuator is in contact with dust particulate, water or washdown environment choose the IP67 or IP69k option.
(IP67) Available sizes: 06, 10, 15, 20;
(IP69k) Available sizes: [15 & 20 with SS2], 25, 30

10 DETERMINE IF ENVIRONMENT IS CORROSIVE OR WASH DOWN

If corrosion resistance is required for 06-20 sizes, choose from two options of stainless steel components

- (SS1) ERD with all stainless steel components
- (SS2) ERD with all stainless steel components and protective motor enclosure.

For 25 & 30 sizes choose (IP69k)

11 SELECT MOUNTING AND SENSOR CHOICES

Mounting options include: TRN trunnion mount, FFG front flange mount, FM2 foot mount. 6 sensor choices include: reed, solid state PNP or NPN, all in normally open, with flying leads or quick-disconnect couplers.

12 SELECT ACTUATOR CONTROL SOLUTION

Add an extremely easy to use drive and motor combination to power the actuator.

ERD – Electric Rod-Style Actuator

SERVICE PARTS ORDERING

ERD ACTUATOR REPLACEMENT KITS

Code	Description	ERD SIZE			
		06	10	15	20
FFG	Front Flange Mount Kit	2190-1025	2191-1025	2192-1025	2193-1025
FM2	Foot Mount Kit	2190-9001	2191-9001	* 2192-9001	2193-9001
TRR	**Trunnion Mount	1820-1003 (order 2)	0610-1044 (order 2)	6000-1785 (order 2)	2193-1018 (order 2)
IP67	***IP67 Kit	2190-9201	2191-9201	2192-9201	2193-9201
GD2	Guide Kit	Order via configurator code: GD2ERD_ _ SM _ _ . _ _			

* REPLACEMENT ONLY: If ERD15 unit was built with SS2 option, foot mount kit 2192-9203 is required.

** REPLACEMENT ONLY: Trunnion mount option not available with SS2 option

*** REPLACEMENT ONLY: If used on an actuator that was not originally built with the IP67 option the thrust rod will retract below the Cap/Seal and may damage the seal

Code	Description	ERD SIZE	
		25	30
FFG	Front Flange Mount Kit	2194-1009	2194-1009
FM2	**Foot Mount Kit	2194-9053	2194-9053
TRR	**Trunnion Mount	1150-1411 (order 2)	1150-1411 (order 2)

** REPLACEMENT ONLY

ERD SWITCHES

To order switch kits use configuration code for switch preceded by SW and actuator code.

EXAMPLE: SWERD15KK

KIT | ACTUATOR | SIZE | SWITCH CODE

The example is for 3 Solid State NPN, Normally Open Switches with Quick-disconnect couplers. Each switch is complete with Bracket, Set Screw, Switch and mating QD cable.

To order switch ONLY see part number in table

Code	†Switch ONLY Part No.	Lead	Normally	Sensor Type
RY	2190-9082	5m (197 in)	Open	Reed
RK	2190-9083††	Quick-disconnect		
TY	2190-9088	5m (197 in)	Open	Solid State PNP
TK	2190-9089††	Quick-disconnect		
KY	2190-9090	5m (197 in)	Open	Solid State NPN
KK	2190-9091††	Quick-disconnect		

†Also order clamp assembly #2190-1079 sizes 06, 10, 15, 20
#2503-1044 sizes 25, 30

††Also order mating QD cable #8100-9080

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ERD – Electric Rod-Style Actuator

15 DAYS BUILT-TO-ORDER

ERD ORDERING

BASE MODEL

ERD 15 SN02 SM152·4 LMI

OPTION ORDERING

ARI SS1 IP67 FFG KK2

MODEL

ERD	Rod-Style Actuator

SIZE

06	**10**	**15**
20	**25**	**30**

NUT/SCREW COMBINATIONS

SIZE	CODE	TURNS/in (TPI)
06	SN	02, 04, 16
10	SN	01, 02, 05
	BNM	05 mm lead
15	SN	01, 02, 05
	BNM	05, 10 mm lead
20	BNM	05, 10 mm lead
25	BN	01, 02, 04
	BNM	05, 10, 25 mm lead
	RN	05, 10 mm lead
30	BN	04
	BNM	05, 10, 20mm lead

STROKE LENGTH

SM_ _ Enter desired stroke length in millimeters (25.4mm = 1 inch)

SIZE	MAXIMUM STROKE ERD mm	ERD in
06	*203.2*	8
10	*254.0*	10
15	*609.6*	24
20	*609.6*	24
25	*1000.0*	39.4
30	*1000.0*	39.4

Contact Tolomatic with requests for longer strokes

MOTOR MOUNTING

LMI	In-line motor mount
RP1*	1:1 ratio, Reverse Parallel motor mount
RP2*	2:1 ratio, Reverse Parallel motor mount

25 & 30 size RP TORQUE CHOICES

ST	Less than 60 in/lbs torque to actuator
HT	More than 60 in/lbs torque to actuator

***RP is not available for the 06 & 10 size**

ACTUATOR GUIDE & ANTI-ROTATE

GD2	Guided unit with 2 guide shafts & tooling plate
ARI	Internal Anti-Rotate for 15, 20, 25, 30 sizes only

GD2 is always aluminum even when ordered with SS1

ENVIRONMENTAL PROTECTION

SS1	Stainless steel actuator
SS2_*	Stainless steel actuator with protective motor enclosure
SS2**1**	NPT 1/2" conduit thread
SS2**2**	M20x1.5 conduit thread
SS2**3**	Cord grip(s), *1 or 2 grips determined by encoder choice*
IP67	See chart below
IP69K	See chart below (IP ratings defined on pg. ERD_09)
HYG1	(ERD25 & 30 only) IP69k Ingress protection rating (static), dust protection, high pressure water spray

***NOTE: Only Tolomatic motors are available with the SS2 option**

***SS2 is not available for 06, 25, 30 size**

ACTUATOR MOUNTING

FFG**	Front Flange Mount
TRR†	Trunnion Mounting, Rear
FM2**	Foot Mount
PCD	Rear Clevis Mounting, for RP 15, 20, 25, 30 sizes only

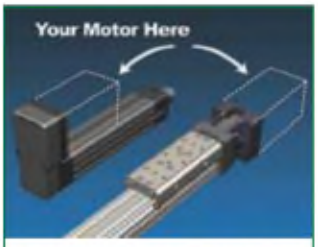
***NOTE: Foot Mount, Front Flange Mount and Switches are shipped together with the actuator but are not installed by Tolomatic.**
†Rear trunnion is not available with SS2 option

SWITCHES**

TYPE	LOGIC	NORMALLY	QUICK-DISCONNECT	CODE	QUANTITY	LEAD LENGTH
REED	SPST	Open	No	RY	After code enter quantity desired	5 m (16.4 feet) / 6 in (152mm) to QD connector w/ 5m lead
			Yes	RK		
SOLID STATE	PNP	Open	No	TY		
			Yes	TK		
	NPN	Open	No	KY		
			Yes	KK		

***NOTE: Foot Mount, Front Flange Mount and Switches are shipped together with the actuator but are not installed by Tolomatic.**

Not all codes listed are compatible with all options. Contact Tolomatic with any questions.



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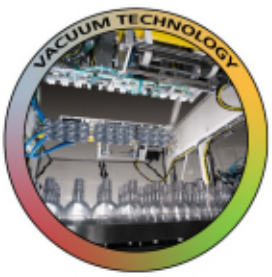
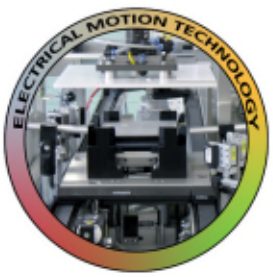
ACTUATOR SIZING

Size	IP RATING CHOICES AVAILABLE IP40	IP67	IP69k	USDA Approved Available	MOTOR ENCLOSURE AVAILABLE
06	Std.	YES	–	–	–
10	Std.	YES	–	–	YES
15	Std.	YES	YES	–	YES
20	Std.	YES	YES	–	YES
25	–	–	Std.	YES	–
30	–	–	Std.	YES	–





We look forward to your application.

LDA Belgium

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Belgium

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Mail: LDA@LDA.be

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