







34 Series

2/2-way & 3/2-way direct solenoid operated

Available configurations:	Individual inline, individual base mounted and manifold base mounted
Port sizes:	M5, 10-32 UNC ports
Flow:	Up to 120 NI/min (0.12 Cv)
Pressure range:	Vacuum to 8 bar
Function:	3/2 normally closed, 3/2 universal
Operation:	Electrical



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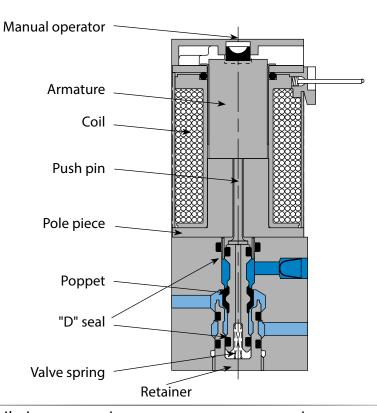
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MAC 34 Series - Inline valve

3-way, 2 position, poppet Flow up to 120 NI/min (0.12 Cv)

- ♦ Short stroke with high flow
- Balanced poppet, immune to variations of pressure allowing pressure and vacuum operation
- Bonded poppet with minimum friction, shifting in a glass-like finished bore
- ♦ Wiping effect, valve immune to contamination
- ♦ Long service life
- Oirect operated valve
- ♦ 2/2-way function available
- ♦ Short stroke for high energization shifting force
- ♦ Strong return spring for high de-energization shifting force
- Universal poppet allowing normally closed & normally open operation



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MAC 34 Series - Inline valve

Technical data

Fluid:	Compressed air, vacuum, inert gases		
Pressure range:	Vacuum to 8 bar		
Lubrication:	Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)		
Filtration:	40 μ		
Temperature range:	-18°C to 50°C		
Flow (at 6 bar, ΔP=1bar):	120 NI/min (0.12 Cv)		
Coil:	Epoxy encapsulated - Class H wires		
Voltage range:	-15% to +10% of nominal voltage		
Power:	1.0 to 4.0 W		
Response times:	24 V=/4 W Energize: 4.5 ms De-energize: 1.5 ms		

Solenoid direct operated valve

Single pressure models

3/2

Universal valve

Normally closed only valve

Notes:

CHANGING FROM NORMALLY CLOSED TO NORMALLY OPEN

Individual inline valve can be changed from normally closed to normally open by connecting the inlet to port 3 instead of port 1 (universal only).

NORMALLY CLOSED ONLY MODELS

A single purpose normally closed only model is available for those applications where a greater tolerance for heavy concentrations of water, compressor products and other air line contaminants is desired.

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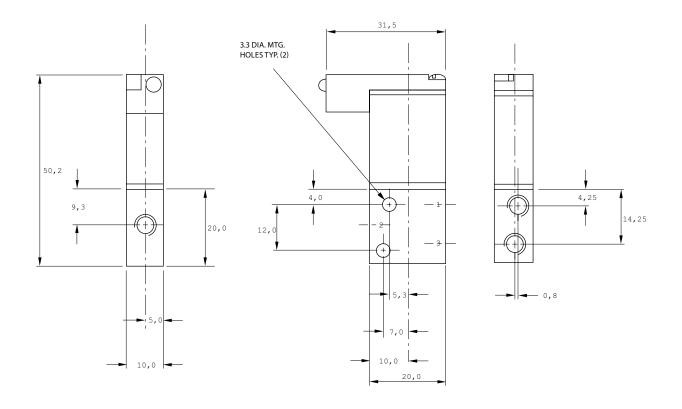


MAC 34 Series - Inline valve

Dimensions



All dimensions are in mm



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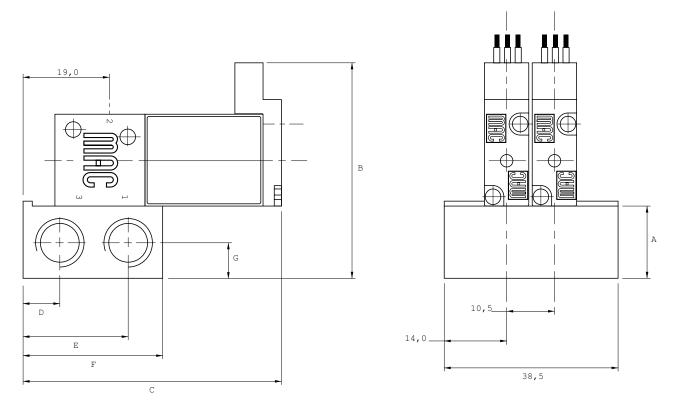
MAC 34 Series - Inline valve

Options

Cylinder ports in valve / manifold inline valve



All dimensions are in mm



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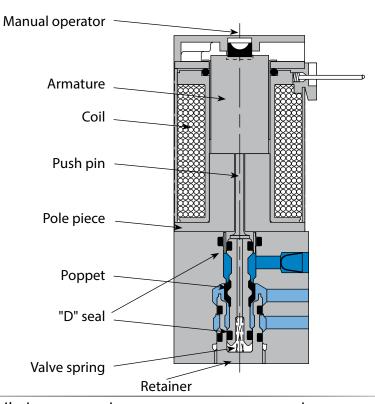
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MAC 34 Series - Manifold non plug-in valve

3-way, 2 position, poppet Flow up to 120 NI/min (0.12 Cv)

- ♦ Short stroke with high flow
- Balanced poppet, immune to variations of pressure allowing pressure and vacuum operation
- Bonded poppet with minimum friction, shifting in a glass-like finished bore
- ♦ Wiping effect, valve immune to contamination
- ♦ Long service life
- Oirect operated valve
- ♦ 2/2-way function available
- ♦ Short stroke for high energization shifting force
- ♦ Strong return spring for high de-energization shifting force
- Universal poppet allowing normally closed & normally open operation



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MAC 34 Series - Manifold non plug-in valve

Technical data

Fluid:	Compressed air, vacuum, inert gases		
Pressure range:	Vacuum to 8 bar		
Lubrication:	Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)		
Filtration:	40 μ		
Temperature range:	-18°C to 50°C		
Flow (at 6 bar, ΔP=1bar):	120 NI/min (0.12 Cv)		
Coil:	Epoxy encapsulated - Class H wires		
Voltage range:	-15% to +10% of nominal voltage		
Power:	1.0 to 4.0 W		
Response times:	24 V=/4 W Energize: 4.5 ms De-energize: 1.5 ms		

Solenoid direct operated valve

Single pressure models

3/2

Universal valve

Normally closed only valve

Notes:

CHANGING FROM NORMALLY CLOSED TO NORMALLY OPEN

Manifold valve can be changed from normally closed to normally open by connecting the inlet to port 3 instead of port 1 (universal only).

NORMALLY CLOSED ONLY MODELS

A single purpose normally closed only model is available for those applications where a greater tolerance for heavy concentrations of water, compressor products and other air line contaminants is desired.

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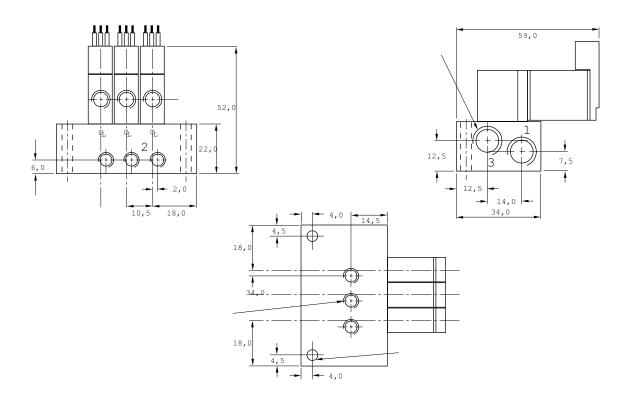


MAC 34 Series - Manifold non plug-in valve

Dimensions



All dimensions are in mm



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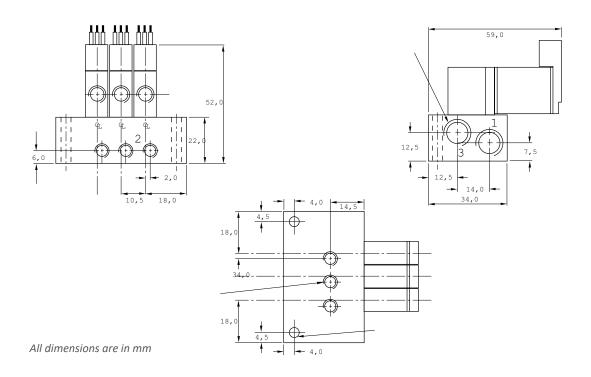


MAC 34 Series - Manifold non plug-in valve

Options

Cylinder ports in base / manifold non plug-in valve





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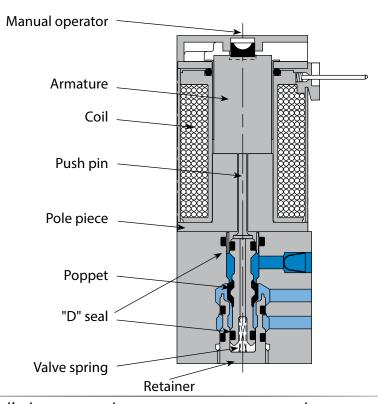




MAC 34 Series - Manifold plug-in valve

3-way, 2 position, poppet Flow up to 120 NI/min (0.12 Cv)

- ♦ Short stroke with high flow
- Balanced poppet, immune to variations of pressure allowing pressure and vacuum operation
- Bonded poppet with minimum friction, shifting in a glass-like finished bore
- ♦ Wiping effect, valve immune to contamination
- ♦ Long service life
- Oirect operated valve
- ♦ 2/2-way function available
- ♦ Short stroke for high energization shifting force
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- Universal poppet allowing normally closed & normally open operation



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MAC 34 Series - Manifold plug-in valve

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Fluid:	Compressed air, vacuum, inert gases		
Pressure range:	Vacuum to 8 bar		
Lubrication:	Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)		
Filtration:	40 μ		
Temperature range:	-18°C to 50°C		
Flow (at 6 bar, ΔP=1bar):	120 NI/min (0.12 Cv)		
Coil:	Epoxy encapsulated - Class H wires		
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Power:	1.0 to 4.0 W		
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Solenoid direct operated valve

Single pressure models

3/2

Universal valve

Normally closed only valve

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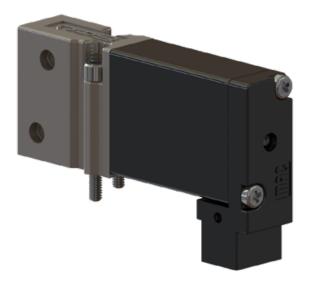




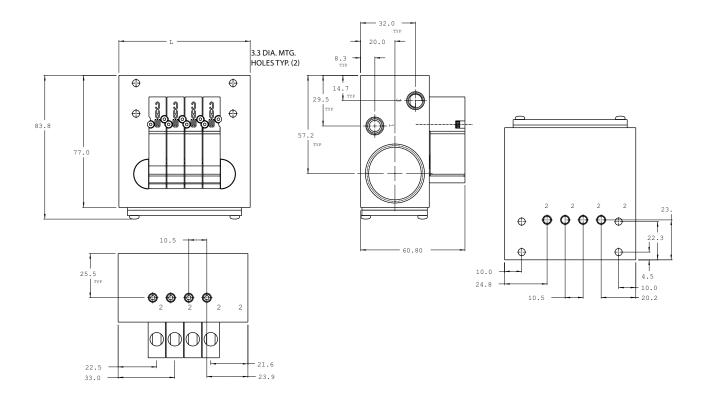


MAC 34 Series - Manifold plug-in valve

Dimensions



All dimensions are in mm



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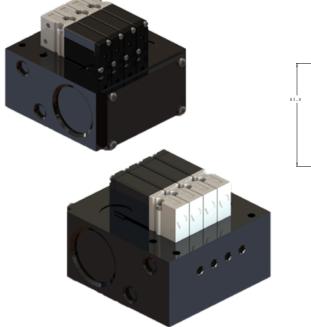


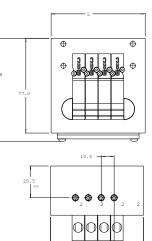


MAC 34 Series - Manifold plug-in valve

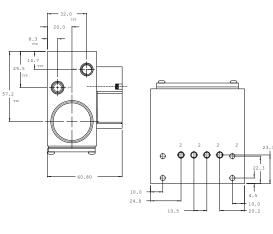
Options

Manifold without flow control and pressure regulator

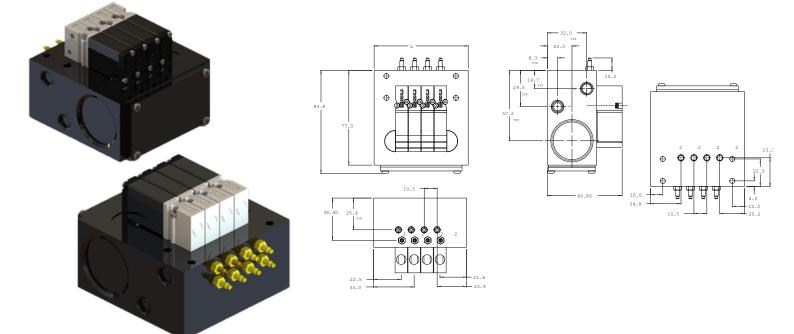




22.5 33.0



Manifold with flow control



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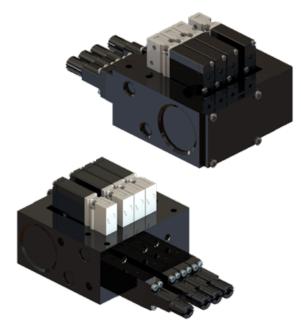


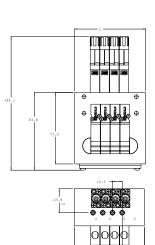


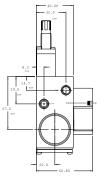
MAC 34 Series - Manifold plug-in valve

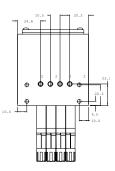
Options

Manifold with pressure regulator

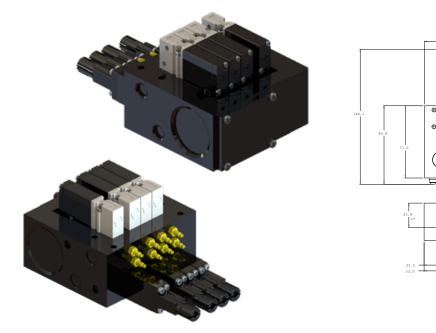


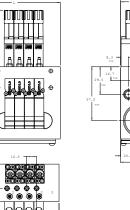


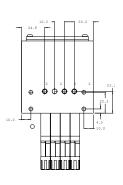




Manifold with flow control and pressure regulator







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MAC 34 Series - Universal 3/2 & 2/2

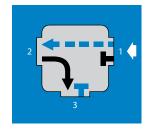
APPLICATION CONVERSION PROCEDURE:

UNIVERSAL MODELS

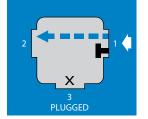
The balanced poppet design facilitates using the same valve for 6 functions with any port being connected to vacuum, pressure or plugged. Piping is shown in the chart below.

N.C. ONLY MODELS

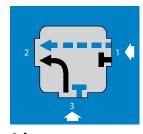
A single purpose Normally Closed Only model is available for those applications where a greater tolerance for heavy concentrations of water, compressor products and other air line contaminants is desired.



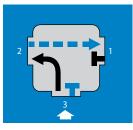
3-Way Normally Closed



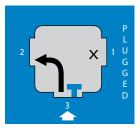
2-Way Normally Closed



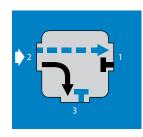
Selector



3-Way Normally Open



2-Way Normally Open



Divertor



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PIPING CHART FOR UNIVERSAL MODELS







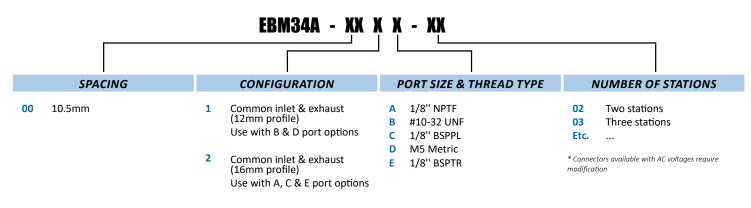
MAC 34 Series - How to order

Valve assembly

Inline valve

		34B - X I	XX - G XX ↓	X - X	XX			
BODY TYPE (STYLE)	PORT SIZE	FUNCTION TYPE	VOLTAGE VDC	LEAD WIRE	LENGTH	MANUAL OPERATOR	sc	DLENOID OPTIONS
A Individual inline	A #10-32 UNF B M5 (Metric)	 A Universal 3-way inline B 3-way normally closed only inline 	DC 24 =/ 1.8W DD 24 =/ 2.5W DE 24 =/ 3.0W DF 24 =/ 4.0W DJ 12 =/ 1.8W DK 12 =/ 2.5W DM 12 =/ 3.0W DN 12 =/ 4.0W * Connectors available with AC voltages require modification	A 18 B 24 C 36 D 48 E 72 F 96 G 12) lead wire " / 45 cm " / 60 cm " / 90 cm " / 120 cm " / 180 cm " / 240 cm 0" / 305 cm 4" / 366 cm		ВТ КА КС	Flying leads Flying leads with light Plug-in wire assembly Plug-in wire assembly with rectifier and light Plug-in wire assembly with light *Other options: see page 20

Circuit bar®



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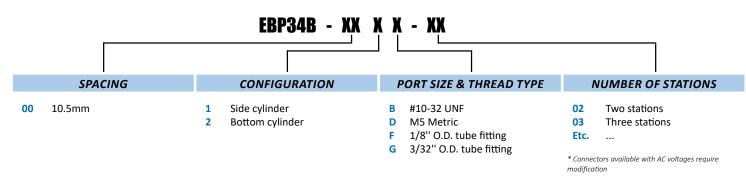
MAC 34 Series - How to order

Valve assembly

Manifold non plug-in valve

		34B - X	XX - G XX X	K - X XX ∫ └┐└──	
BODY TYPE (STYLE)	PORT SIZE	VOLTAGE VDC	LEAD WIRE LENGTH	MANUAL OPERATOR	SOLENOID OPTIONS
L Base mount body N Base mount body normally closed only	00 Base mount body only	DC 24 =/ 1.8W DD 24 =/ 2.5W DE 24 =/ 3.0W DF 24 =/ 4.0W DJ 12 =/ 1.8W DK 12 =/ 2.5W DM 12 =/ 3.0W DN 12 =/ 4.0W * Connectors available with AC voltages require modification	 A 18" / 45 cm B 24" / 60 cm C 36" / 90 cm D 48" / 120 cm E 72" / 180 cm F 96" / 240 cm 	 Recessed non locking operator Non locking extended 	 BA Flying leads BT Flying leads with light KA Plug-in wire assembly KC Plug-in wire assembly with rectifier and light KT Plug-in wire assembly with light *Other options: see page 20

Circuit bar®



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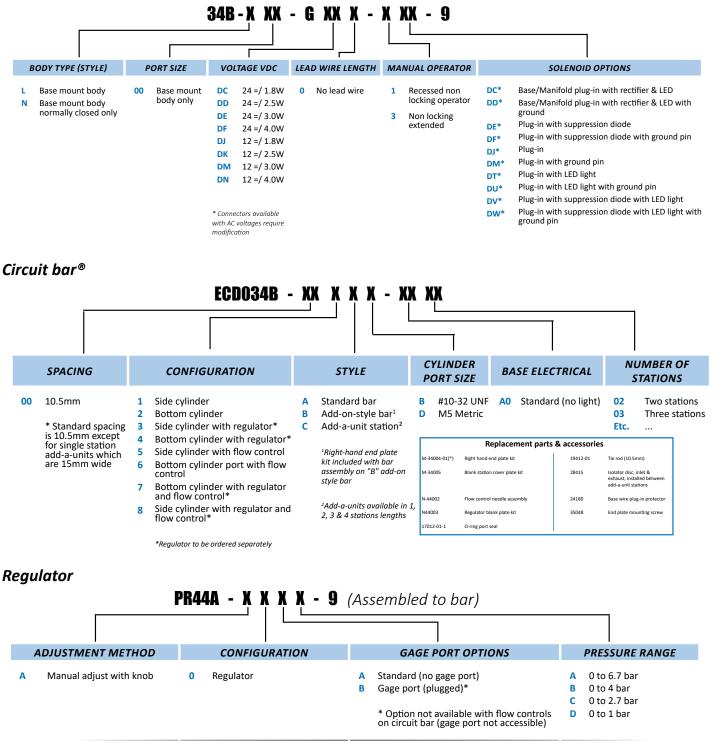


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MAC 34 Series - How to order

Valve assembly

Manifold plug-in valve



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MAC 34 Series - Solenoid options

Codification table for voltages / Manual override / Electrical connection

VALVE	CODE
	CODL

G XX X-X XX 1 2 3 4

	1. VOLTAGE	4. ELECTR	RICAL CONNECTOR FOR INLINE AND NON PLUG-IN VALVES
G-XX X-X XX	VOLTAGE	G-XX X-X XX	ELECTRICAL CONNECTION FOR INLINE AND NON PLUG-IN VALVES
AA	120V~/2,5W (requires electrical connector with rectifier)	BA	Flying leads
AC	24V~/4,0W (requires electrical connector with rectifier)	BB	Flying leads with ground wire
DA	24V=/1,0W	BC	Flying leads with light
DC	24V=/1,8W	BD	Flying leads with light and ground wire
DD	24V=/2,5W	BE	Flying leads with suppression diode
DE	24V=/3,0W	BF	Flying leads with suppression diode and ground wire
DF	24V=/4,0W	BG	Flying leads with suppression diode and light
DG	12V=/1,0W	BH	Flying leads with suppression diode, light and ground wire
DJ	12V=/1,8W	BN	Flying leads with suppression diode and blocking diode
DK	12V=/2,5W	BP	Flying leads with suppr. diode, blocking diode and ground wire
DM	12V=/3,0W	BR	Flying leads with suppression diode, blocking diode and light
DN	12V=/4,0W	BS	Flying leads w/ suppr. diode, blocking diode, light and ground wire
DR	6V=/1,8W	BT	Flying leads w/ LED light on top
DS	6V=/3,0W	BU	Flying leads w/ LED light on top & ground wire
EB	48V=/1,8W	BV	Flying leads w/ suppression diode plus LED light on top
EC	48V=/3,0W	BW	Flying leads w/ suppr. diode plus LED light on top & ground wire
ED	120V=/2,5W	BX	Flying leads w/ suppr. diode plus blocking diode LED light on top
GD	12V=/0,5W	BY	Flying leads w/ suppr. diode plus blocking diode LED light on top &
GE	24V=/0,5W		ground wire
		НА	Circuit board plug-in with full wave rectifier & LED (with ground wire)
		HD	Circuit board plug-in with full wave rectifier & LED without lead wire
			assembly (with ground wire)
	2. WIRE LENGTH	KA	Solenoid plug-in wire assembly
	2. WIRL LLINGTH	КВ	Solenoid plug-in wire assembly with ground
G-XX X-X XX	WIRE LENGTH	КС	Solenoid plug-in wire assembly with rectifier and light
0	No lead wires	KD	Solenoid plug-in wire assembly with rectifier, light and ground
Α	18" coil leads - 45 cm	KE	Solenoid plug-in wire assembly with suppresion diode
В	24" coil leads - 60 cm	KF	Solenoid plug-in wire assembly with suppr. diode and ground
С	36" coil leads - 90 cm	КЈ	Solenoid plug-in housing without wire assembly
D	48" coil leads - 120 cm	KM	Solenoid plug-in housing with ground pin without wire assembly
Ε	72" coil leads - 180 cm	KN	Sol. plug-in wire assembly with suppr. diode and blocking diode
F	96" coil leads - 240 cm	КР	Sol. plug-in wire assy w/ suppr. diode, blocking diode and ground
G	120" coil leads - 305 cm	КТ	Solenoid plug-in wire assembly with light
Н	144" coil leads - 366 cm	KU	Solenoid plug-in wire assembly with light and ground
1	18" base leads - 45 cm	KV	Solenoid plug-in wire assembly with suppression diode and light
2	24" base leads - 60 cm	KW	Sol. plug-in wire assembly with suppr. diode, light and ground
3	36" base leads - 90 cm	КХ	Sol. plug-in wire assy with suppr. diode, blocking diode and light
4	48" base leads - 120 cm	КҮ	Solenoid plug-in wire assembly with suppression diode, blocking diode
			light and ground
5	72" base leads - 180 cm		
<u>5</u> 6	96" base leads - 180 cm	PA	Pico

	3. MANUAL OPERATOR		4. ELECTRICAL CONNECTOR FOR PLUG-IN VALVES
G-XX X-X XX	MANUAL OPERATOR	G-XX X-X XX	ELECTRICAL CONNECTION FOR PLUG-IN (PLUG-IN OPTIONS)
1	Encastrée – non verrouillable	DC*	* Base/Manifold plug-in with rectifier & LED
2	Encastrée – verrouillable	DD,	
3	Saillante – non verrouillable	DE*	* Plug-in with suppression diode
4	Saillante – verrouillable	DF*	
		DJ*	Plug-in
		DM	1* Plug-in with ground pin
		DT*	* Plug-in with LED light
		DU'	* Plug-in with LED light with ground pin
		DV*	 Plug-in with suppression diode with LED light
		DW	/* Plug-in with suppression diode with LED light with ground pin

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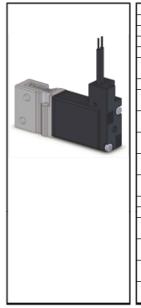
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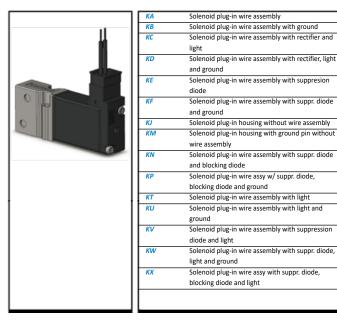
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MAC 34 Series - Codification of valve connectors



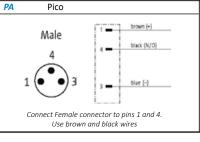
BA	Flying leads
BB	Flying leads with ground wire
ВС	Flying leads with light
BD	Flying leads with light and ground wire
BE	Flying leads with suppression diode
BF	Flying leads with suppression diode and ground
	wire
BG	Flying leads with suppression diode and light
BH	Flying leads with suppression diode, light and
	ground wire
BN	Flying leads with suppression diode and blocking
	diode
BP	Flying leads with suppr. diode, blocking diode
	and ground wire
BR	Flying leads with suppression diode, blocking
	diode and light
BS	Flying leads w/ suppr. diode, blocking diode, light
	and ground wire
BT	Flying leads w/ LED light on top
BU	Flying leads w/ LED light on top & ground wire
BV	Flying leads w/ suppression diode plus LED light
	on top
BW	Flying leads w/ suppr. diode plus LED light on top
	& ground wire
BX	Flying leads w/ suppr. diode plus blocking diode
	LED light on top
BY	Flying leads w/ suppr. diode plus blocking diode
	LED light on top & ground wire





DC*	Base/Manifold plug-in with rectifier & LED
DD*	Base/Manifold plug-in with rectifier & LED with
	ground
DE*	Plug-in with suppression diode
DF*	Plug-in with suppression diode with ground pin
DJ*	Plug-in
DM*	Plug-in with ground pin
DT*	Plug-in with LED light
DU*	Plug-in with LED light with ground pin
DV*	Plug-in with suppression diode with LED light
DW*	Plug-in with suppression diode with LED light with
	ground pin

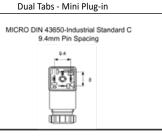






	Circuit board plug-in with full wave rectifier & LED
	(with ground wire)
)	Circuit board plug-in with full wave rectifier & LED
	without lead wire assembly (with ground wire)





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2019-06-05 - MVE-CAT-34S - REV02



MAC 34 Series - Warranty

MAC VALVES WARRANTY, WARRANTY LIMITATIONS, FLAT RATE REBUILD PROGRAM

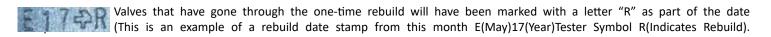
The MAC Valves organization has established a reputation over many years for fulfilling the needs and requirements of the users of its products. All MAC Valves are quality products specifically designed and built for long and rugged service. For this reason, MAC Valves is able to provide the Buyer a limited warranty.

WARRANTY: MAC Valves, Inc. hereby warrants to Buyer that, for a period of 18 months from the original date of shipment of each valve from our factory ("Warranty Period"), such valve will be free from significant defects in material and workmanship and will conform to all specifications agreed to by MAC Valves, Inc.. In addition, MAC Valves, Inc. warrants that the electrical coils on such valves will be free from significant defects in material and workmanship for their normal useful life. EXCEPT FOR THESE LIMITED WARRANTIES, MAC VALVES, INC. EXPRESSLY DISCLAIMS ALL REPRESENTATIONS AND WARRANTIES OF ANY KIND (WHETHER EXPRESS, IMPLIED OR ARISING BY OPERATION OF LAW) WITH RESPECT TO THE VALVES, INCLUDING, WITHOUT LIMITATION, ANY WARRANTIES OR REPRESENTATIONS AS TO MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER MATTER. THIS SECTION SURVIVES THE EXPIRATION, TERMINATION OR CANCELLATION OF ANY AGREEMENTS BETWEEN THE PARTIES RELATING TO THE PURCHASE OF THE VALVES.

WARRANTY LIMITATIONS: This Warranty does not apply where the valves have been (i) subjected to abuse, misuse, damage, neglect, negligence, accident, improper testing, improper installation, improper storage, improper handling, abnormal physical stress, abnormal environmental condition, or use contrary to any instructions issued by MAC Valves, Inc.; (ii) modified, reconstructed, repaired, or altered by persons other than MAC Valves, Inc. or its authorized representative; or (iii) used with any third-party product, hardware, software or other product that has not been previously approved in writing by MAC Valves, Inc. Additionally, this Warranty does not cover claims for labor, material, time or transportation, and does not apply to loss or damage caused by fire, theft, riot, explosion, labor dispute, act of God, or other causes beyond the control of MAC Valves, Inc.

EXCLUSIVE REMEDY: The Buyer's sole remedy under this Warranty is limited to the replacement or rebuilding of any valve which does not conform to the warranties provided herein or, in MAC Valves, Inc.'s sole discretion, refund of the purchase price for the non-conforming valve. Buyer's remedy is conditioned on Buyer's compliance with its obligations under this Warranty. Valves that Buyer believes do not conform to this Warranty must be returned (with or without bases) transportation prepaid and received at our factory within the Warranty Period. If MAC Valves, Inc. determines that the valve is non-conforming and is otherwise covered by this Warranty, the rebuilt or replaced valve will be returned to the customer at the expense of MAC Valves, Inc., and will carry the same warranties as provided under the Flat Rate Rebuild Program described below. MAC VALVES, INC. WILL NOT BE RESPONSIBLE FOR ANY INCIDENTAL, SPECIAL, EXEMPLARY OR CONSEQUENTIAL DAMAGES, INCLUDING WITHOUT LIMITATION DIRECT AND INDIRECT LOST PROFITS, REGARDLESS OF WHETHER THOSE DAMAGES WERE FORESEEABLE.

The Flat Rate Rebuild Program: Valves no longer covered by the MAC Warranty may be eligible for a one-time rebuild under the MAC Valves, Inc. Flat Rate Rebuild Program. Our constant research and testing program is dedicated to extending the life of our valves and maximizing their reliability under the most adverse conditions. Valves returned under this limited program are completely disassembled, inspected, rebuilt to current operating standards whenever possible, tested and returned within a few weeks for a nominal flat rate charge. All rebuilt valves carry the same warranty described (in our MAC Warranty) for new valves for a warranty period of 90 days from the date of shipment from our factory.



Please note that any valves sent back for subsequent rebuild that have already been through the program previously (indicated by the "R") will not be eligible for additional rebuild.

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