



2019-06-05 - MVE-CAT-34S - REV02



MAC

34 Series

2/2-way & 3/2-way direct solenoid operated

Available configurations:	Individual inline, individual base mounted and manifold base mounted
Port sizes:	M5, 10-32 UNC ports
Flow:	Up to 120 NI/min (0.12 Cv)
Pressure range:	Vacuum to 8 bar
Function:	3/2 normally closed, 3/2 universal
Operation:	Electrical









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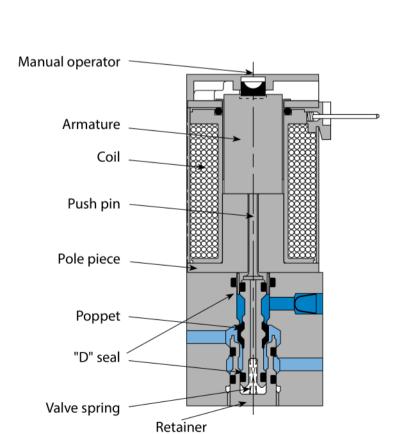
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MAC 34 Series - Inline valve

3-way, 2 position, poppet Flow up to 120 Nl/min (0.12 Cv)

- ♦ Short stroke with high flow
- ♦ Balanced poppet, immune to variations of pressure allowing pressure and vacuum operation
- ♦ Bonded poppet with minimum friction, shifting in a glass-like finished bore
- ♦ Wiping effect, valve immune to contamination
- ♦ Long service life
- Direct operated valve
- ♦ 2/2-way function available
- ♦ Short stroke for high energization shifting force
- ♦ Strong return spring for high de-energization shifting force
- ♦ Universal poppet allowing normally closed & normally open operation







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MAC 34 Series - Inline valve

Technical data

Fluid:	Compressed air, vacuum, inert gases	
Pressure range:	Vacuum to 8 bar	
Lubrication:	Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)	
Filtration:	40 μ	
Temperature range:	-18°C to 50°C	
Flow (at 6 bar, ΔP=1bar):	120 NI/min (0.12 Cv)	
Coil:	Epoxy encapsulated - Class H wires	
Voltage range:	-15% to +10% of nominal voltage	
Power:	1.0 to 4.0 W	
Response times:	24 V=/4 W Energize: 4.5 ms De-energize: 1.5 ms	

Solenoid direct operated valve

Single pressure models

3/2 Universal valve Normally closed only valve

Notes:

CHANGING FROM NORMALLY CLOSED TO NORMALLY OPEN

Individual inline valve can be changed from normally closed to normally open by connecting the inlet to port 3 instead of port 1 (universal only).

NORMALLY CLOSED ONLY MODELS

A single purpose normally closed only model is available for those applications where a greater tolerance for heavy concentrations of water, compressor products and other air line contaminants is desired.



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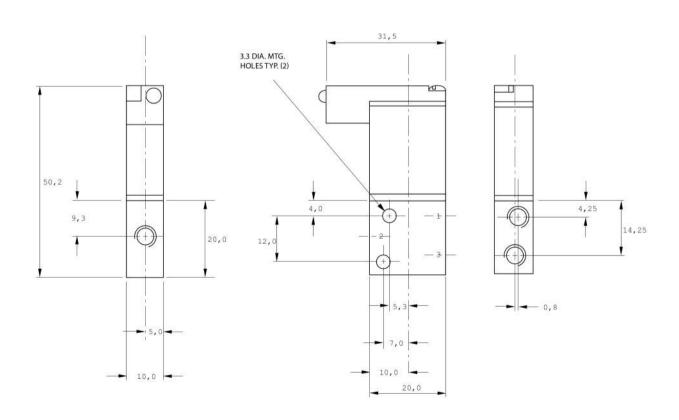


MAC 34 Series - Inline valve

Dimensions



All dimensions are in mm





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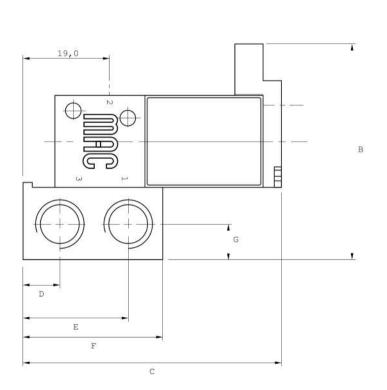
MAC 34 Series - Inline valve

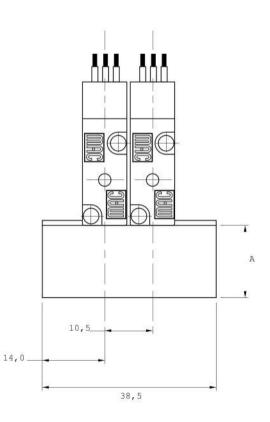
Options

Cylinder ports in valve / manifold inline valve



All dimensions are in mm







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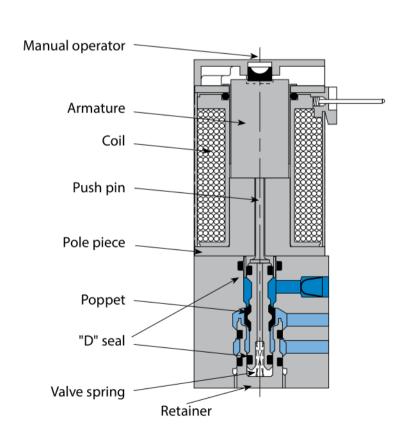


MAC 34 Series - Manifold non plug-in valve

3-way, 2 position, poppet Flow up to 120 NI/min (0.12 Cv)

- ♦ Short stroke with high flow
- ♦ Balanced poppet, immune to variations of pressure allowing pressure and vacuum operation
- ♦ Bonded poppet with minimum friction, shifting in a glass-like finished bore
- ♦ Wiping effect, valve immune to contamination
- ♦ Long service life
- Direct operated valve
- ♦ 2/2-way function available
- ♦ Short stroke for high energization shifting force
- ♦ Strong return spring for high de-energization shifting force
- ♦ Universal poppet allowing normally closed & normally open operation







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MAC 34 Series - Manifold non plug-in valve

Technical data

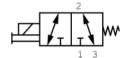
Fluid:	Compressed air, vacuum, inert gases	
Pressure range:	Vacuum to 8 bar	
Lubrication:	Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)	
Filtration:	40 μ	
Temperature range:	-18°C to 50°C	
Flow (at 6 bar, ΔP=1bar):	120 NI/min (0.12 Cv)	
Coil:	Epoxy encapsulated - Class H wires	
Voltage range:	-15% to +10% of nominal voltage	
Power:	1.0 to 4.0 W	
Response times:	24 V=/4 W Energize: 4.5 ms De-energize: 1.5 ms	

Solenoid direct operated valve

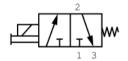
Single pressure models

3/2

Universal valve



Normally closed only valve



Notes:

CHANGING FROM NORMALLY CLOSED TO NORMALLY OPEN

Manifold valve can be changed from normally closed to normally open by connecting the inlet to port 3 instead of port 1 (universal only).

NORMALLY CLOSED ONLY MODELS

A single purpose normally closed only model is available for those applications where a greater tolerance for heavy concentrations of water, compressor products and other air line contaminants is desired.



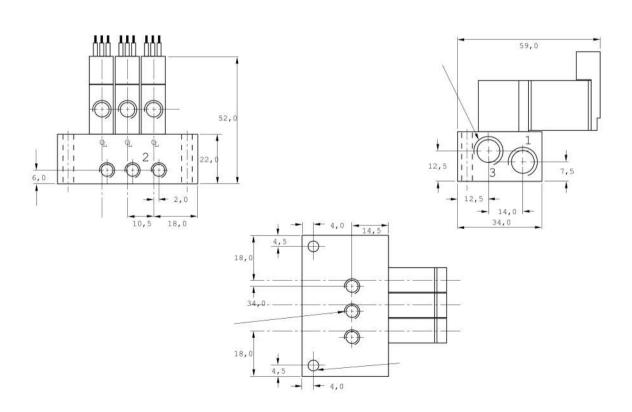
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MAC 34 Series - Manifold non plug-in valve Dimensions



All dimensions are in mm





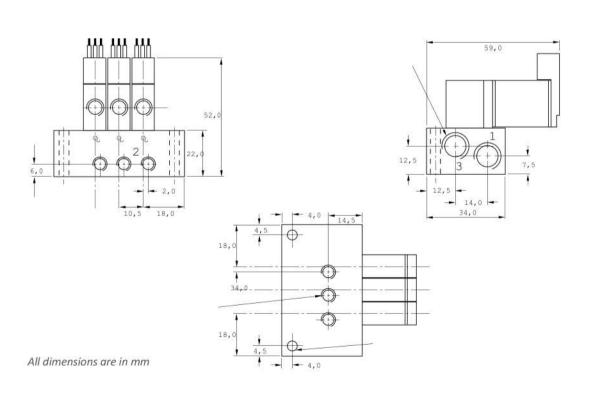
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MAC 34 Series - Manifold non plug-in valve Options

Cylinder ports in base / manifold non plug-in valve







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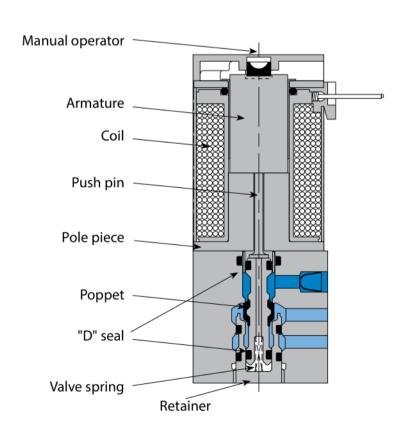


MAC 34 Series - Manifold plug-in valve

3-way, 2 position, poppet Flow up to 120 NI/min (0.12 Cv)

- Short stroke with high flow
- ♦ Balanced poppet, immune to variations of pressure allowing pressure and vacuum operation
- ♦ Bonded poppet with minimum friction, shifting in a glass-like finished bore
- ♦ Wiping effect, valve immune to contamination
- ♦ Long service life
- Direct operated valve
- ♦ 2/2-way function available
- ♦ Short stroke for high energization shifting force
- ♦ Strong return spring for high de-energization shifting force
- ♦ Universal poppet allowing normally closed & normally open operation







2019-06-05 - MVE-CAT-34S - REV02

MAC 34 Series - Manifold plug-in valve

Technical data

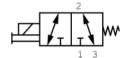
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Pressure range:	Vacuum to 8 bar	
Lubrication:	Not required, if used select a medium aniline point lubricant (between 80°C and 100°C)	
Filtration:	40 μ	
Temperature range:	-18°C to 50°C	
Flow (at 6 bar, ΔP=1bar):	120 NI/min (0.12 Cv)	
Coil:	Epoxy encapsulated - Class H wires	
Voltage range:	-15% to +10% of nominal voltage	
Power:	1.0 to 4.0 W	
Response times:	24 V=/4 W Energize: 4.5 ms De-energize: 1.5 ms	

Solenoid direct operated valve

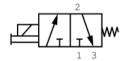
Single pressure models

3/2

Universal valve



Normally closed only valve



Notes:

CHANGING FROM NORMALLY CLOSED TO NORMALLY OPEN

Manifold valve can be changed from normally closed to normally open by connecting the inlet to port 3 instead of port 1 (universal only).

NORMALLY CLOSED ONLY MODELS

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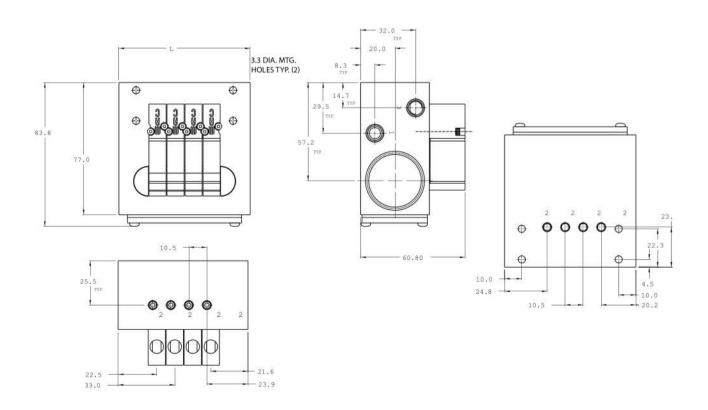


MAC 34 Series - Manifold plug-in valve

Dimensions



All dimensions are in mm



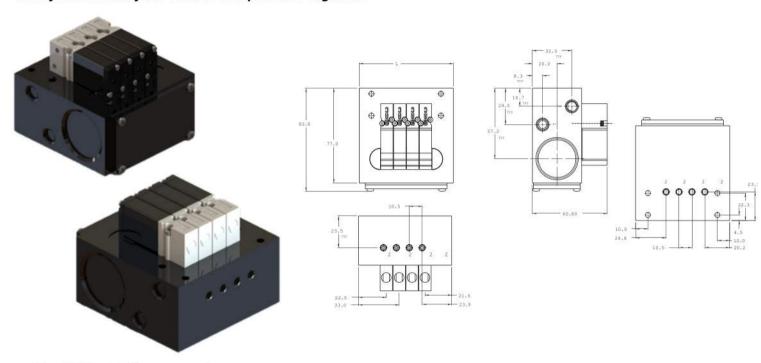


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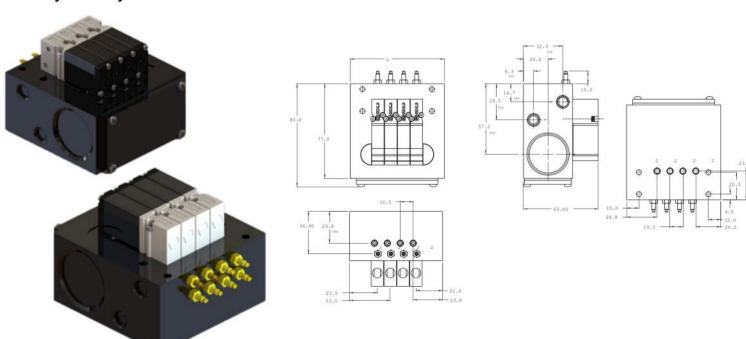


MAC 34 Series - Manifold plug-in valve **Options**

Manifold without flow control and pressure regulator



Manifold with flow control





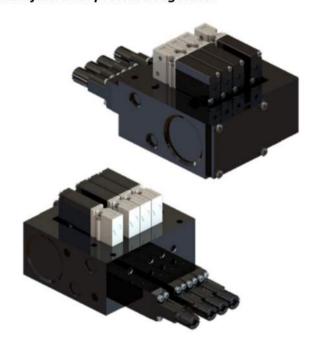
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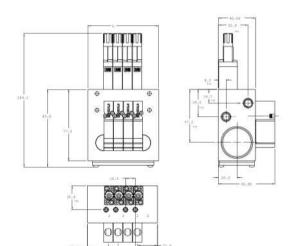


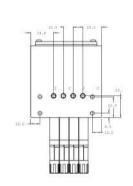
MAC 34 Series - Manifold plug-in valve

Options

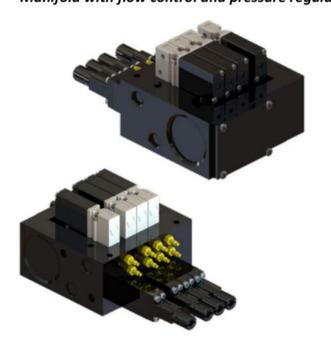
Manifold with pressure regulator

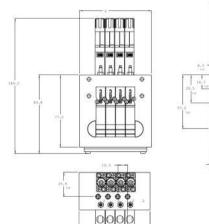


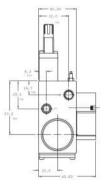


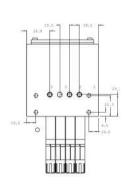


Manifold with flow control and pressure regulator











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MAC 34 Series - Universal 3/2 & 2/2

APPLICATION CONVERSION PROCEDURE:

UNIVERSAL MODELS

The balanced poppet design facilitates using the same valve for 6 functions with any port being connected to vacuum, pressure or plugged. Piping is shown in the chart below.

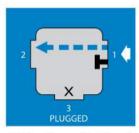
N.C. ONLY MODELS

A single purpose Normally Closed Only model is available for those applications where a greater tolerance for heavy concentrations of water, compressor products and other air line contaminants is desired.

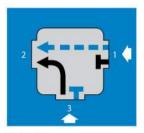
PIPING CHART FOR UNIVERSAL MODELS



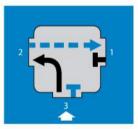
3-Way Normally Closed



2-Way Normally Closed



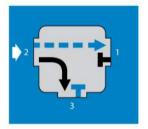
Selector



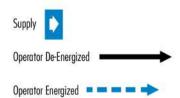
3-Way Normally Open



2-Way Normally Open



Divertor





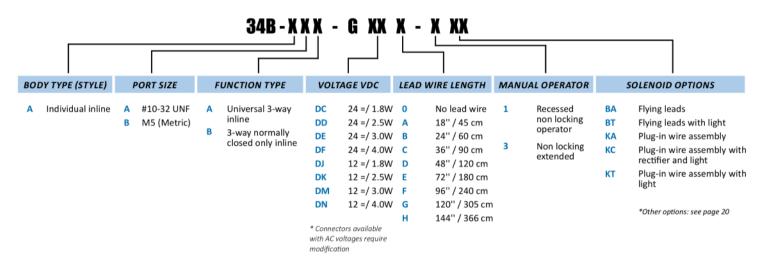
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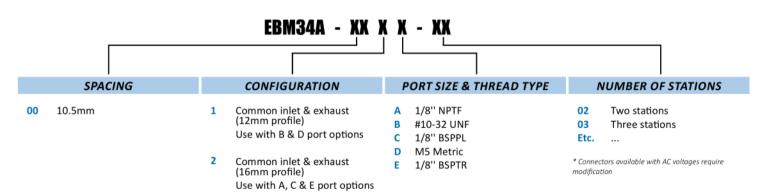
MAC 34 Series - How to order

Valve assembly

Inline valve



Circuit bar®





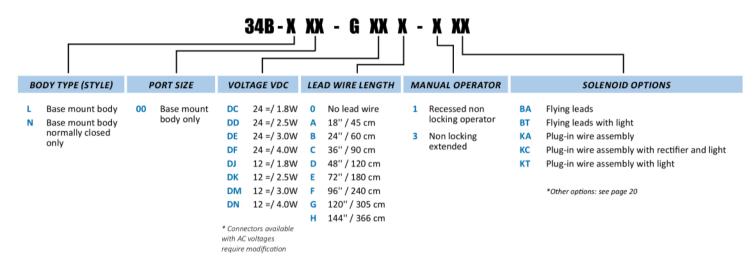
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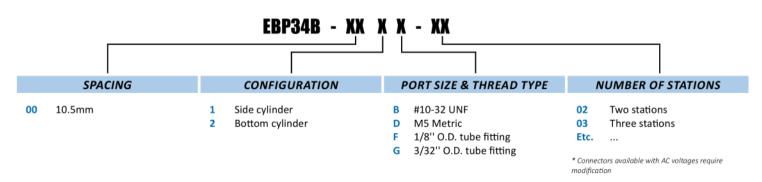
MAC 34 Series - How to order

Valve assembly

Manifold non plug-in valve



Circuit bar®





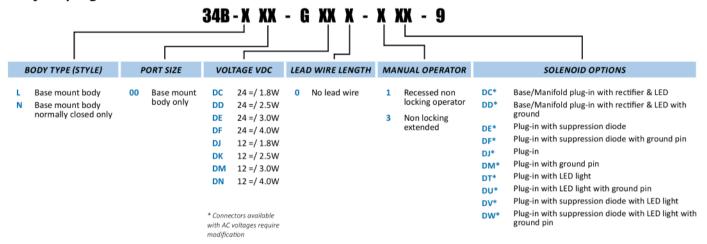
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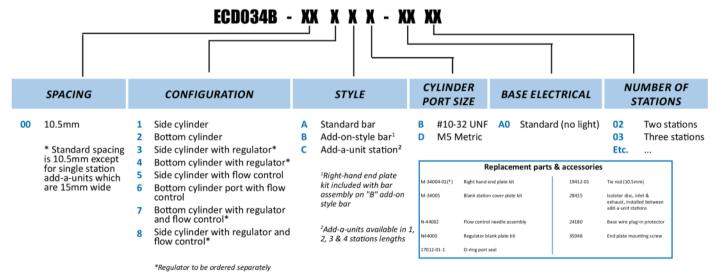
MAC 34 Series - How to order

Valve assembly

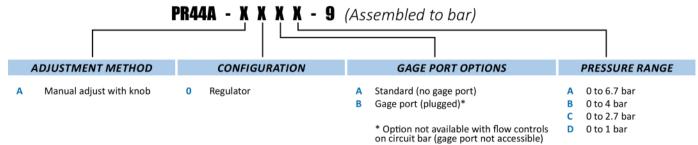
Manifold plug-in valve



Circuit bar®



Regulator







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MAC 34 Series - Solenoid options

Codification table for voltages / Manual override / Electrical connection

VALVE CODE ☑

G XX X-X XX 1 2 3 4

	1. VOLTAGE
G-XX X-X XX	VOLTAGE
AA	120V~/2,5W (requires electrical connector with rectifier)
AC	24V~/4,0W (requires electrical connector with rectifier)
DA	24V=/1,0W
DC	24V=/1,8W
DD	24V=/2,5W
DE	24V=/3,0W
DF	24V=/4,0W
DG	12V=/1,0W
DJ	12V=/1,8W
DK	12V=/2,5W
DM	12V=/3,0W
DN	12V=/4,0W
DR	6V=/1,8W
DS	6V=/3,0W
EB	48V=/1,8W
EC	48V=/3,0W
ED	120V=/2,5W
GD	12V=/0,5W
GE	24V=/0,5W

	2. WIRE LENGTH	
G-XX X-X XX	WIRE LENGTH	
0	No lead wires	
A	18" coil leads - 45 cm	
В	24" coil leads - 60 cm	
С	36" coil leads - 90 cm	
D	48" coil leads - 120 cm	
E	72" coil leads - 180 cm	
F	96" coil leads - 240 cm	
G	120" coil leads - 305 cm	
Н	144" coil leads - 366 cm	
1	18" base leads - 45 cm	
2	24" base leads - 60 cm	
3	36" base leads - 90 cm	
4	48" base leads - 120 cm	
5	72" base leads - 180 cm	
6	96" base leads - 240 cm	
7	120" base leads - 305 cm	

	3. MANUAL OPERATOR
G-XX X-X XX	MANUAL OPERATOR
1	Encastrée – non verrouillable
2	Encastrée – verrouillable
3	Saillante – non verrouillable
4	Saillante – verrouillable

4. ELECTR	RICAL CONNECTOR FOR INLINE AND NON PLUG-IN VALVES
G-XX X-X XX	ELECTRICAL CONNECTION FOR INLINE AND NON PLUG-IN VALVES
BA	Flying leads
BB	Flying leads with ground wire
ВС	Flying leads with light
BD	Flying leads with light and ground wire
BE	Flying leads with suppression diode
BF	Flying leads with suppression diode and ground wire
BG	Flying leads with suppression diode and light
ВН	Flying leads with suppression diode, light and ground wire
BN	Flying leads with suppression diode and blocking diode
BP	Flying leads with suppr. diode, blocking diode and ground wire
BR	Flying leads with suppression diode, blocking diode and light
BS	Flying leads w/ suppr. diode, blocking diode, light and ground wire
BT	Flying leads w/ LED light on top
BU	Flying leads w/ LED light on top & ground wire
BV	Flying leads w/ suppression diode plus LED light on top
BW	Flying leads w/ suppr. diode plus LED light on top & ground wire
BX	Flying leads w/ suppr. diode plus blocking diode LED light on top
BY	Flying leads w/ suppr. diode plus blocking diode LED light on top &
	ground wire
HA	Circuit board plug-in with full wave rectifier & LED (with ground wire)
HD	Circuit board plug-in with full wave rectifier & LED without lead wire
	assembly (with ground wire)
KA	Solenoid plug-in wire assembly
KB	Solenoid plug-in wire assembly with ground
KC	Solenoid plug-in wire assembly with rectifier and light
KD	Solenoid plug-in wire assembly with rectifier, light and ground
KE	Solenoid plug-in wire assembly with suppresion diode
KF	Solenoid plug-in wire assembly with suppr. diode and ground
KJ	Solenoid plug-in housing without wire assembly
KM	Solenoid plug-in housing with ground pin without wire assembly
KN	Sol. plug-in wire assembly with suppr. diode and blocking diode
KP	Sol. plug-in wire assy w/ suppr. diode, blocking diode and ground
KT	Solenoid plug-in wire assembly with light
KU	Solenoid plug-in wire assembly with light and ground
KV	Solenoid plug-in wire assembly with suppression diode and light
KW	Sol. plug-in wire assembly with suppr. diode, light and ground
KX	Sol. plug-in wire assy with suppr. diode, blocking diode and light
KY	Solenoid plug-in wire assembly with suppression diode, blocking diode,
	light and ground
PA	Pico

	4. ELECTRICAL CONNECTOR FOR PLUG-IN VALVES
G-XX X-X XX	ELECTRICAL CONNECTION FOR PLUG-IN (PLUG-IN OPTIONS)
DC*	Base/Manifold plug-in with rectifier & LED
DD*	Base/Manifold plug-in with rectifier & LED with ground
DE*	Plug-in with suppression diode
DF*	Plug-in with suppression diode with ground pin
DJ*	Plug-in
DM*	Plug-in with ground pin
DT*	Plug-in with LED light
DU*	Plug-in with LED light with ground pin
DV*	Plug-in with suppression diode with LED light
DW*	Plug-in with suppression diode with LED light with ground pin

Dual Tabs - Mini Plug-in



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MAC 34 Series - Codification of valve connectors



BA	Flying leads
BB	Flying leads with ground wire
BC	Flying leads with light
BD	Flying leads with light and ground wire
BE	Flying leads with suppression diode
BF	Flying leads with suppression diode and ground wire
BG	Flying leads with suppression diode and light
ВН	Flying leads with suppression diode, light and ground wire
BN	Flying leads with suppression diode and blocking diode
BP	Flying leads with suppr. diode, blocking diode and ground wire
BR	Flying leads with suppression diode, blocking diode and light
BS	Flying leads w/ suppr. diode, blocking diode, light and ground wire
BT	Flying leads w/ LED light on top
BU	Flying leads w/ LED light on top & ground wire
BV	Flying leads w/ suppression diode plus LED light on top
BW	Flying leads w/ suppr. diode plus LED light on top & ground wire
ВХ	Flying leads w/ suppr. diode plus blocking diode LED light on top
BY	Flying leads w/ suppr. diode plus blocking diode LED light on top & ground wire

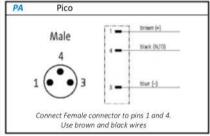


KA	Solenoid plug-in wire assembly
KB	Solenoid plug-in wire assembly with ground
KC	Solenoid plug-in wire assembly with rectifier and
	light
KD	Solenoid plug-in wire assembly with rectifier, light
	and ground
KE	Solenoid plug-in wire assembly with suppresion
	diode
KF	Solenoid plug-in wire assembly with suppr. diode
	and ground
KJ	Solenoid plug-in housing without wire assembly
KM	Solenoid plug-in housing with ground pin without
	wire assembly
KN	Solenoid plug-in wire assembly with suppr. diode
	and blocking diode
KP	Solenoid plug-in wire assy w/ suppr. diode,
	blocking diode and ground
KT	Solenoid plug-in wire assembly with light
KU	Solenoid plug-in wire assembly with light and
	ground
KV	Solenoid plug-in wire assembly with suppression
	diode and light
KW	Solenoid plug-in wire assembly with suppr. diode,
	light and ground
KX	Solenoid plug-in wire assy with suppr. diode,
	blocking diode and light



DC*	Base/Manifold plug-in with rectifier & LED
DD*	Base/Manifold plug-in with rectifier & LED with
	ground
DE*	Plug-in with suppression diode
DF*	Plug-in with suppression diode with ground pin
DJ*	Plug-in
DM*	Plug-in with ground pin
DT*	Plug-in with LED light
DU*	Plug-in with LED light with ground pin
DV*	Plug-in with suppression diode with LED light
DW*	Plug-in with suppression diode with LED light with
	ground pin

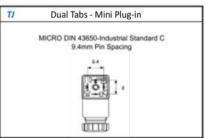






HD Circuit board plug-in with full wave rectifier & LEI without lead wire assembly (with ground wire)	HA	Circuit board plug-in with full wave rectifier & LED (with ground wire)
	HD	Circuit board plug-in with full wave rectifier & LED without lead wire assembly (with ground wire)







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MAC 34 Series - Warranty

MAC VALVES WARRANTY, WARRANTY LIMITATIONS, FLAT RATE REBUILD PROGRAM

The MAC Valves organization has established a reputation over many years for fulfilling the needs and requirements of the users of its products. All MAC Valves are quality products specifically designed and built for long and rugged service. For this reason, MAC Valves is able to provide the Buyer a limited warranty.

WARRANTY: MAC Valves, Inc. hereby warrants to Buyer that, for a period of 18 months from the original date of shipment of each valve from our factory ("Warranty Period"), such valve will be free from significant defects in material and workmanship and will conform to all specifications agreed to by MAC Valves, Inc.. In addition, MAC Valves, Inc. warrants that the electrical coils on such valves will be free from significant defects in material and workmanship for their normal useful life. EXCEPT FOR THESE LIMITED WARRANTIES, MAC VALVES, INC. EXPRESSLY DISCLAIMS ALL REPRESENTATIONS AND WARRANTIES OF ANY KIND (WHETHER EXPRESS, IMPLIED OR ARISING BY OPERATION OF LAW) WITH RESPECT TO THE VALVES, INCLUDING, WITHOUT LIMITATION, ANY WARRANTIES OR REPRESENTATIONS AS TO MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER MATTER. THIS SECTION SURVIVES THE EXPIRATION, TERMINATION OR CANCELLATION OF ANY AGREEMENTS BETWEEN THE PARTIES RELATING TO THE PURCHASE OF THE VALVES.

WARRANTY LIMITATIONS: This Warranty does not apply where the valves have been (i) subjected to abuse, misuse, damage, neglect, negligence, accident, improper testing, improper installation, improper storage, improper handling, abnormal physical stress, abnormal environmental condition, or use contrary to any instructions issued by MAC Valves, Inc.; (ii) modified, reconstructed, repaired, or altered by persons other than MAC Valves, Inc. or its authorized representative; or (iii) used with any third-party product, hardware, software or other product that has not been previously approved in writing by MAC Valves, Inc. Additionally, this Warranty does not cover claims for labor, material, time or transportation, and does not apply to loss or damage caused by fire, theft, riot, explosion, labor dispute, act of God, or other causes beyond the control of MAC Valves, Inc.

EXCLUSIVE REMEDY: The Buyer's sole remedy under this Warranty is limited to the replacement or rebuilding of any valve which does not conform to the warranties provided herein or, in MAC Valves, Inc.'s sole discretion, refund of the purchase price for the non-conforming valve. Buyer's remedy is conditioned on Buyer's compliance with its obligations under this Warranty. Valves that Buyer believes do not conform to this Warranty must be returned (with or without bases) transportation prepaid and received at our factory within the Warranty Period. If MAC Valves, Inc. determines that the valve is non-conforming and is otherwise covered by this Warranty, the rebuilt or replaced valve will be returned to the customer at the expense of MAC Valves, Inc., and will carry the same warranties as provided under the Flat Rate Rebuild Program described below. MAC VALVES, INC. WILL NOT BE RESPONSIBLE FOR ANY INCIDENTAL, SPECIAL, EXEMPLARY OR CONSEQUENTIAL DAMAGES, INCLUDING WITHOUT LIMITATION DIRECT AND INDIRECT LOST PROFITS, REGARDLESS OF WHETHER THOSE DAMAGES WERE FORESEEABLE.

The Flat Rate Rebuild Program: Valves no longer covered by the MAC Warranty may be eligible for a one-time rebuild under the MAC Valves, Inc. Flat Rate Rebuild Program. Our constant research and testing program is dedicated to extending the life of our valves and maximizing their reliability under the most adverse conditions. Valves returned under this limited program are completely disassembled, inspected, rebuilt to current operating standards whenever possible, tested and returned within a few weeks for a nominal flat rate charge. All rebuilt valves carry the same warranty described (in our MAC Warranty) for new valves for a warranty period of 90 days from the date of shipment from our factory.

Valves that have gone through the one-time rebuild will have been marked with a letter "R" as part of the date (This is an example of a rebuild date stamp from this month E(May)17(Year)Tester Symbol R(Indicates Rebuild).

Please note that any valves sent back for subsequent rebuild that have already been through the program previously (indicated by the "R") will not be eligible for additional rebuild.

